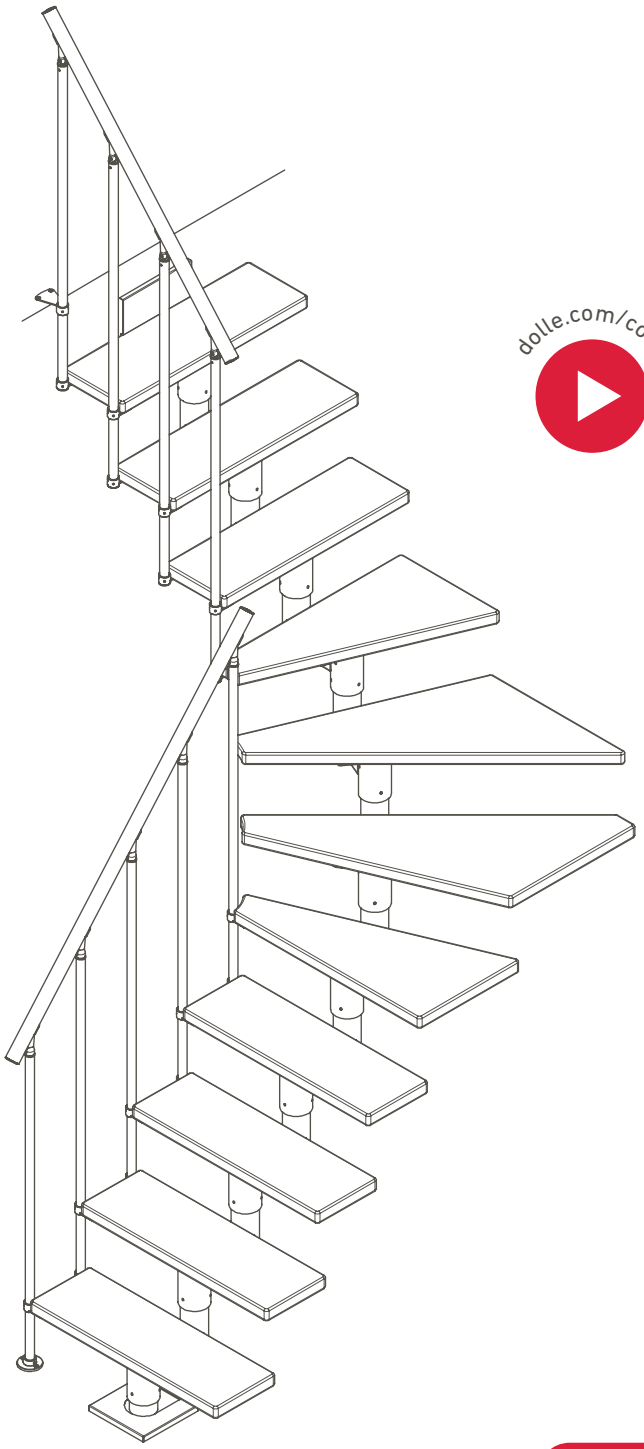
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CORK

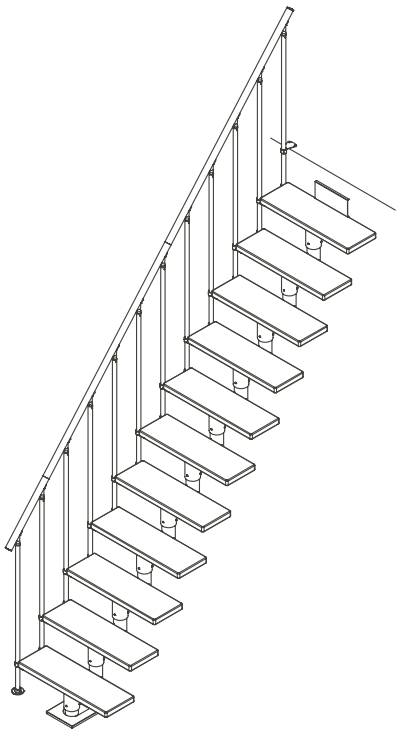
INSTRUCTION / MONTAGEANLEITUNG
INSTRUKTION / INSTRUCCIÒN / INSTRUKCJA

SOGEM®
PART OF DOLLE GROUP

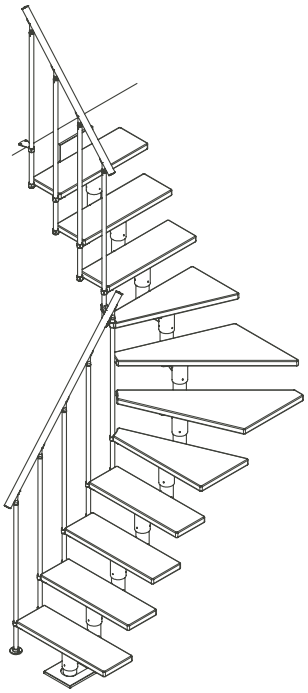
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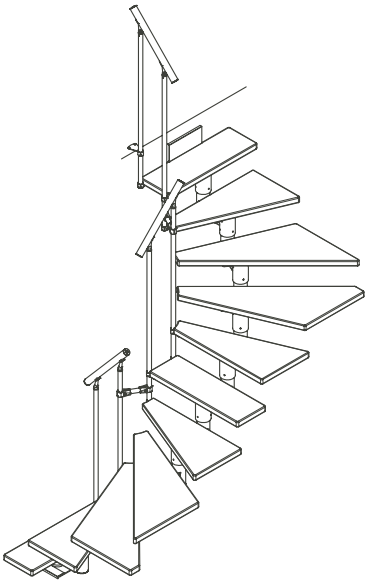
I



L

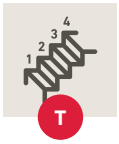


U



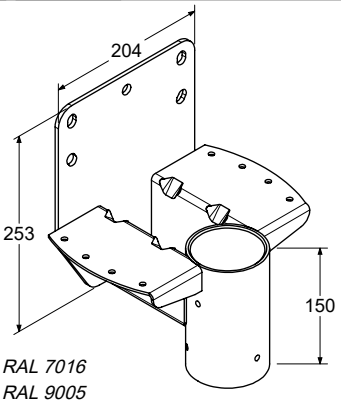






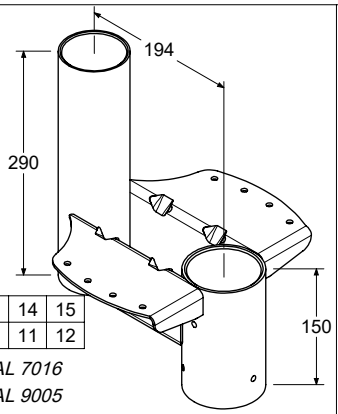
	Height floor-to-floor	Rise height	Number of treads
	Geschosshöhe	Steigungshöhe	Anzahl Stufen
	Hauteur sol-sol	Hauteur de marche	Nombre de marches
	Altura de suelo/suelo	Altura de peldaños	Numero de peldaños
	Altura do chão / chão	Altura do degrau	Número de etapas (degraus)
	Hoogte vloer/vloer	Hoogte trede	Aantal treden
	Etagehøjde	Stigningshøjde	Antal trin
	Golv till golv höjd	Stigningshöjd	Antal steg
	Wysokość kondygnacji od podłogi do podłogi	Wysokość stopnia	Ilość stopni
	Înălțime sol-sol	Înălțime treaptă	Număr trepte
	Výška patra podlaha-podlaha	Výška schodu	Počet nášlapů
	Высота от пола до пола	Шаг ступени	Кол-во ступеней
	Aukšto aukštis	Pakopos aukštis	Pakopų kiekis
	Stāva augstums	Pakāpiena augstums	Pakāpienu skaits
	Korruse kõrgus	Astme kõrgus	Astmete arv
	Višina nadstropja	Višina stopnice	Število stopnic
	Visina kata	Visina stepenice	Broj stepenica
	Výška podlažia	Výška stupňa	Počet stupňov

1



x 1
K2-1077260 *RAL 7016*
K2-1077261 *RAL 9005*
K2-1077262 *Pearl grey*
K2-1077263 *RAL 9016*

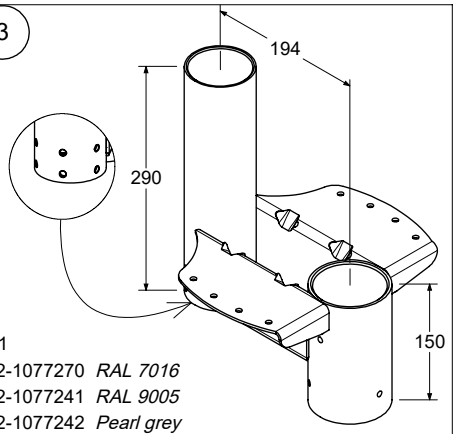
2



	11	12	13	14	15
x	8	9	10	11	12

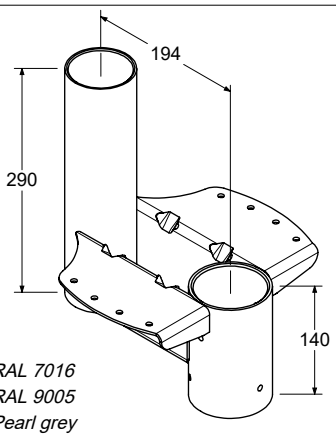
K2-1077265 *RAL 7016*
K2-1077266 *RAL 9005*
K2-1077267 *Pearl grey*
K2-1077268 *RAL 9016*

3



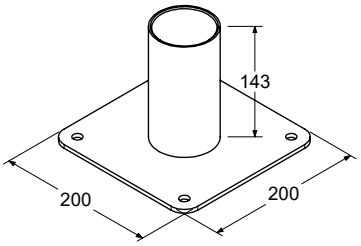
x 1
K2-1077270 *RAL 7016*
K2-1077241 *RAL 9005*
K2-1077242 *Pearl grey*
K2-1077243 *RAL 9016*

4



x 1
K2-1077275 *RAL 7016*
K2-1077276 *RAL 9005*
K2-1077277 *Pearl grey*
K2-1077278 *RAL 9016*

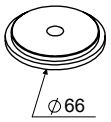
5



x 1
K2-1077210 *RAL 7016*
K2-1077241 *RAL 9005*
K2-1077242 *Pearl grey*
K2-1077243 *RAL 9016*

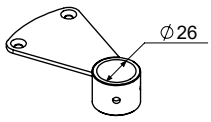
6

	11	12	13	14	15
x	0	0	1	1	1



K1-1077280 *RAL 7016*
K1-1077281 *RAL 9005*
K1-1077282 *Pearl grey*
K1-1077283 *RAL 9016*

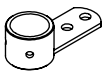
7



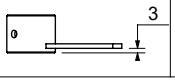
x 1
K2-1077030 *RAL 7016*
K2-1077031 *RAL 9005*
K2-1077032 *Pearl grey*
K2-1077033 *RAL 9016*

8

		11	12	13	14	15
x	**I**	24	24	26	28	30
	L	24	24	24	24	24
	U	24	24	24	24	24



K2-1077025 *RAL 7016*
K2-1077026 *RAL 9005*
K2-1077027 *Pearl grey*
K2-1077028 *RAL 9016*



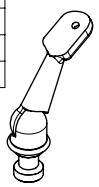
9



x 1
K2-1077610 *RAL 7016*
K2-1077611 *RAL 9005*
K2-1077612 *Pearl grey*
K2-1077613 *RAL 9016*

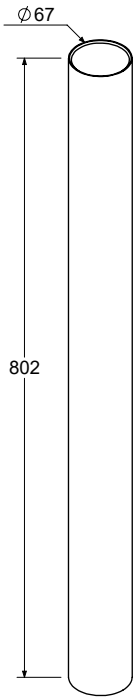
10

		11	12	13	14	15
x	**I**	13	13	14	15	16
	L	13	13	13	13	13
	U	13	13	13	13	13



K2-1077195 *RAL 7016*
K2-1077196 *RAL 9005*
K2-1077197 *Pearl grey*
K2-1077198 *RAL 9016*

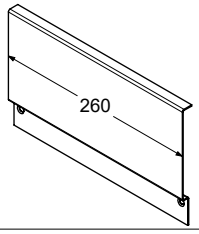
11



	11	12	13	14	15
x	0	0	1	1	1

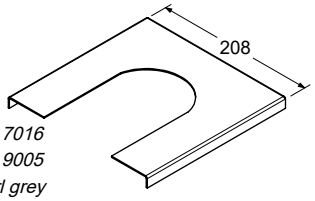
K1-1077290 *RAL 7016*
K1-1077291 *RAL 9005*
K1-1077292 *Pearl grey*
K1-1077293 *RAL 9016*

12



x 1
K1-1077070 *RAL 7016*
K1-1077071 *RAL 9005*
K1-1077072 *Pearl grey*
K1-1077073 *RAL 9016*

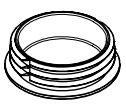
13



x 1
K1-1077175 *RAL 7016*
K1-1077176 *RAL 9005*
K1-1077177 *Pearl grey*
K1-1077178 *RAL 9016*

14

	11	12	13	14	15
x	10	11	12	13	14



K1-1077040 *RAL 7016*
K1-1077041 *RAL 9005*
K1-1077042 *Pearl grey*
K1-1077043 *RAL 9016*

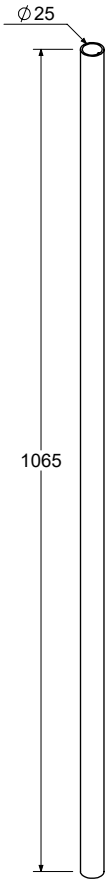
15

		11	12	13	14	15
x	**I**	12	12	13	14	15
	L	12	12	12	12	12
	U	12	12	12	12	12



K1-1077045 *RAL 7016*
K1-1077046 *RAL 9005*
K1-1077047 *Pearl grey*
K1-1077048 *RAL 9016*

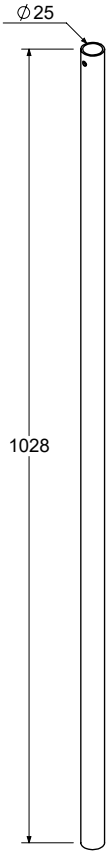
16



		11	12	13	14	15
x	**I**	12	12	13	14	15
	L	12	12	12	12	12
	U	12	12	12	12	12

K1-1077655 *RAL 7016*
K1-1077656 *RAL 9005*
K1-1077657 *Pearl grey*
K1-1077658 *RAL 9016*

17

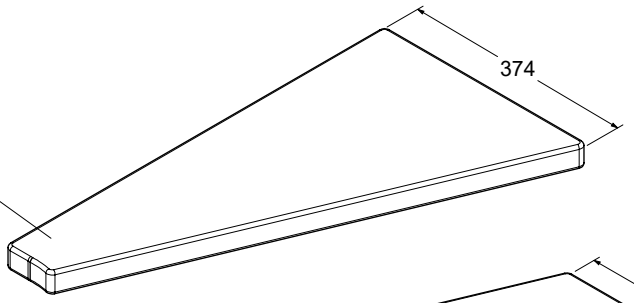


x 1
K1-1077650
RAL 7016
K1-1077651
RAL 9005
K1-1077652
Pearl grey
K1-1077653
RAL 9016

x		
	I	0
	L	1
	U	2

24

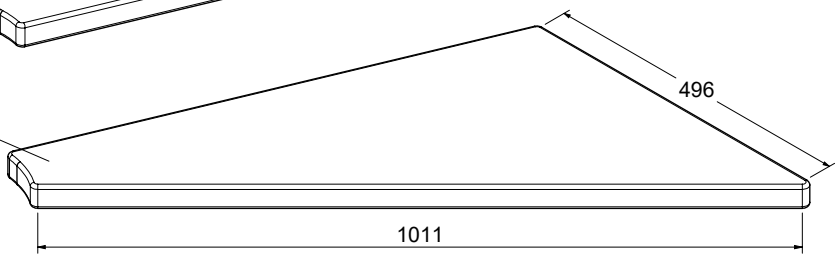
M2-1078209 *Beech / Buche / Beuk / Hêtre / Bøg*
M2-1078219 *Oak / Eiche / Eik / Chène / Eg*



x		
	I	0
	L	1
	U	2

23

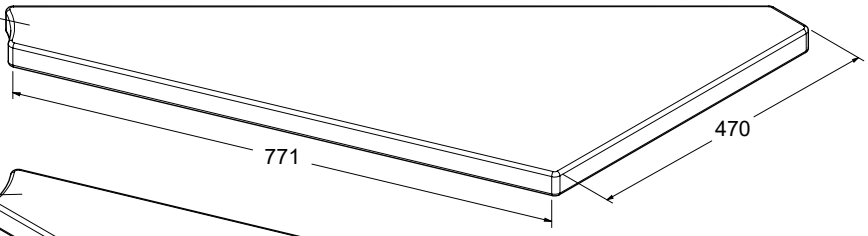
M2-1078208 *Beech / Buche / Beuk / Hêtre / Bøg*
M2-1078218 *Oak / Eiche / Eik / Chène / Eg*



x		
	I	0
	L	1
	U	2

22

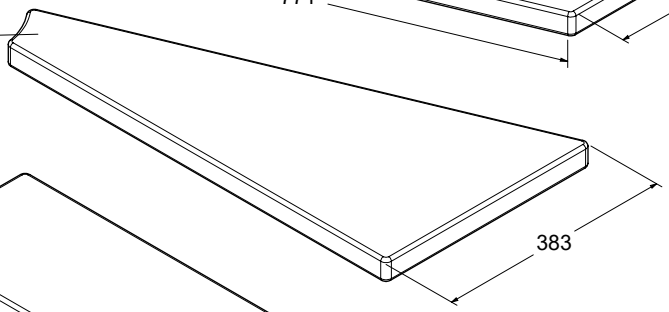
M2-1078207 *Beech / Buche / Beuk / Hêtre / Bøg*
M2-1078217 *Oak / Eiche / Eik / Chène / Eg*



x		
	I	0
	L	1
	U	2

21

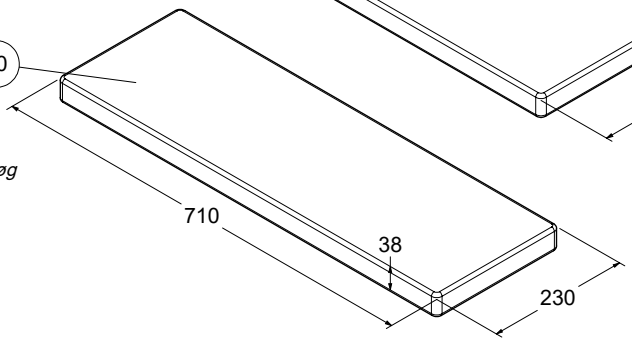
M2-1078206 *Beech / Buche / Beuk / Hêtre / Bøg*
M2-1078216 *Oak / Eiche / Eik / Chène / Eg*



x		11	12	13	14	15
	I	11	12	13	14	15
	L	7	8	9	10	11
	U	3	4	5	6	7

20

M2-1078201 *Beech / Buche / Beuk / Hêtre / Bøg*
M2-1078211 *Oak / Eiche / Eik / Chène / Eg*

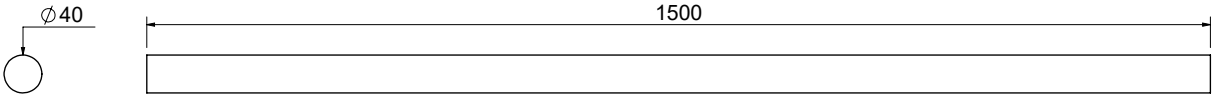


27



x 6
K1-1077150 *RAL 7016*
K1-1077151 *RAL 9005*
K1-1077152 *Pearl grey*
K1-1077153 *RAL 9016*

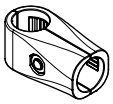
32



x		11	12	13	14	15
	I	3	3	3	3	3
	L	2	2	3	3	3
	U	2	2	2	2	2

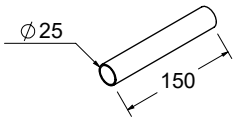
1078905 *Beech / Buche / Beuk / Hêtre / Bøg*
1078915 *Oak / Eiche / Eik / Chène / Eg*

34



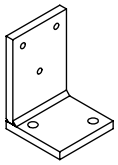
x 4
K2-1077170 *RAL 7016*
K2-1077171 *RAL 9005*
K2-1077172 *Pearl grey*
K2-1077173 *RAL 9016*

35



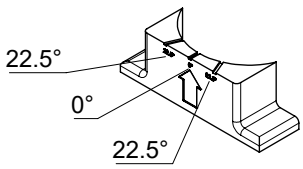
x 2
K1-1077165 *RAL 7016*
K1-1077166 *RAL 9005*
K1-1077167 *Pearl grey*
K1-1077168 *RAL 9016*

36



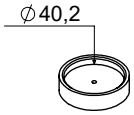
x 4
K1-1077295 *RAL 7016*
K1-1077296 *RAL 9005*
K1-1077297 *Pearl grey*
K1-1077298 *RAL 9016*

37



x 1
K1-08270

38



x 1
K1-01620

40



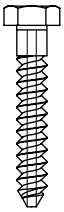
x 17
K3-08001
Ø12 x 60

41



x 17
K3-04001
Ø10

42



x 17
K3-06003
Ø10 x 60

43



	11	12	13	14	15
x	61	66	71	76	81

K3-05003
M8 x 6

44



		11	12	13	14	15
x	**I**	108	114	124	134	144
	L	108	114	120	126	132
	U	108	114	120	126	132

K3-06130
Ø6 x 30 TX30

45



		11	12	13	14	15
x	**I**	50	50	54	58	62
	L	50	50	50	50	50
	U	50	50	50	50	50

K3-05056
M6 x 5

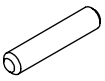
46



		11	12	13	14	15
x	**I**	13	13	14	15	16
	L	13	13	13	13	13
	U	13	13	13	13	13

K3-05002
M6 x 8

47



x 8
R3-91415
Ø8 x 40

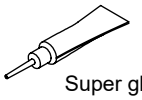
48



		11	12	13	14	15
x	**I**	13	13	14	15	16
	L	13	13	13	13	13
	U	13	13	13	13	13

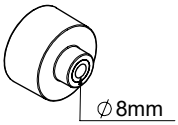
K3-06008
Ø5 x 25

49



x 1
K3-90001

50



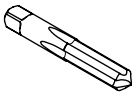
x 1
K1-01810

51



x 2
K3-06022
Ø5 x 35 TX25

55



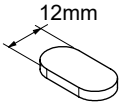
x 1
K3-10010
M8

56



x 2
K3-08006
Ø6 x 40

58



x 8
R3-20590

59



Wood glue
Holzkleber
Colle à bois
Trælim

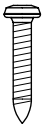
x 1
K3-90005

60



x 4
K3-08002
Ø8 x 40

61



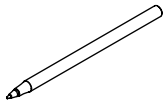
x 12
R1-63267
Ø6 x 35 TX30

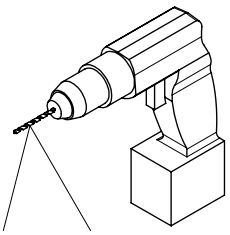
62

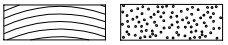


x 4
K3-06027
Ø5 x 50 TX25

Tools not included!
Werkzeuge nicht enthalten!
Gereedschap niet inbegrepen!
Outils non inclus!
Værktøj ikke inkluderet!





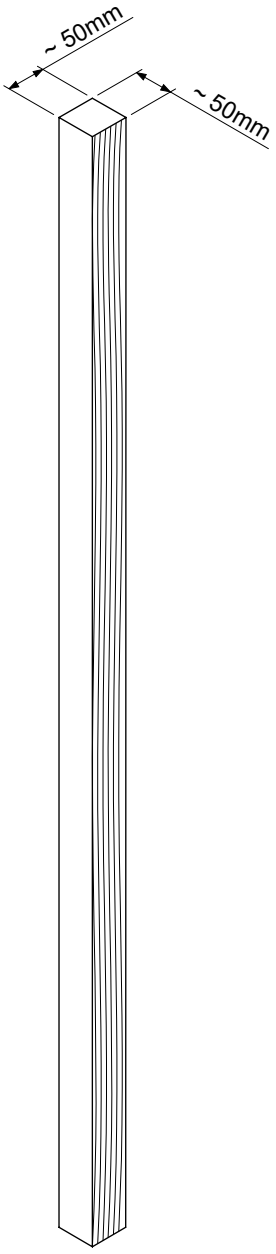


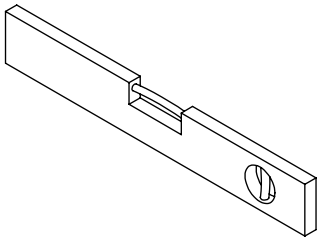
∅ 3mm
∅ 4mm
∅ 6mm
∅ 8mm
∅ 10mm

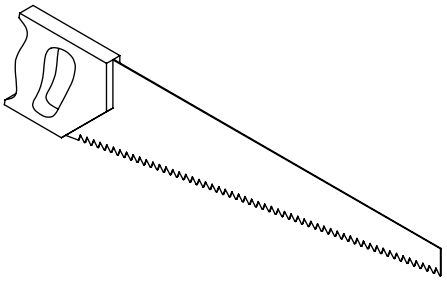
∅ 6mm
∅ 12mm

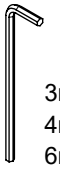


TX25
TX30
PZ2

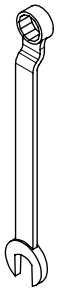




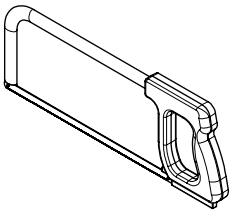


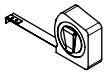


3mm
4mm
6mm

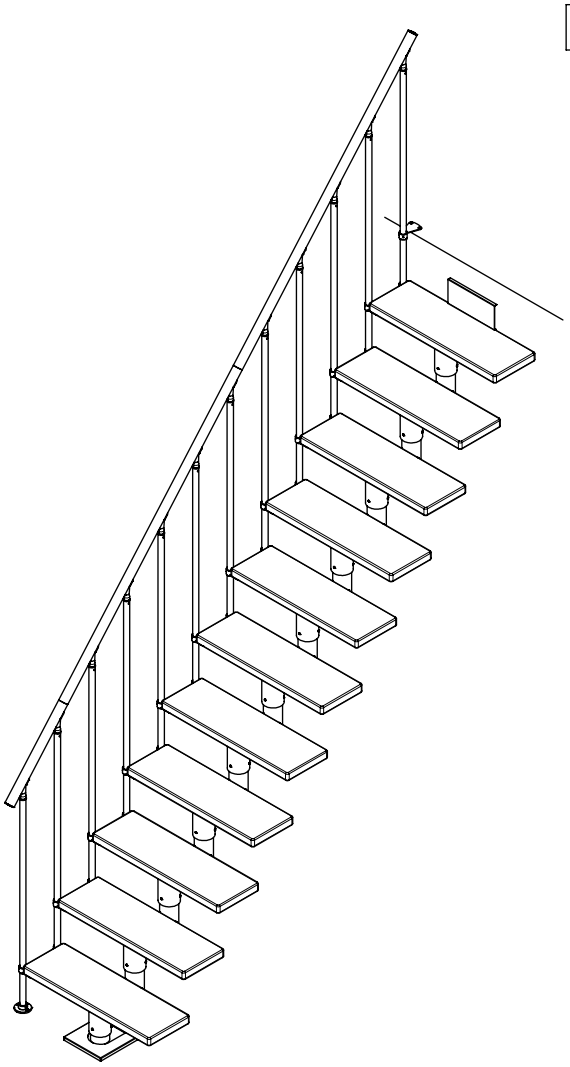


16mm

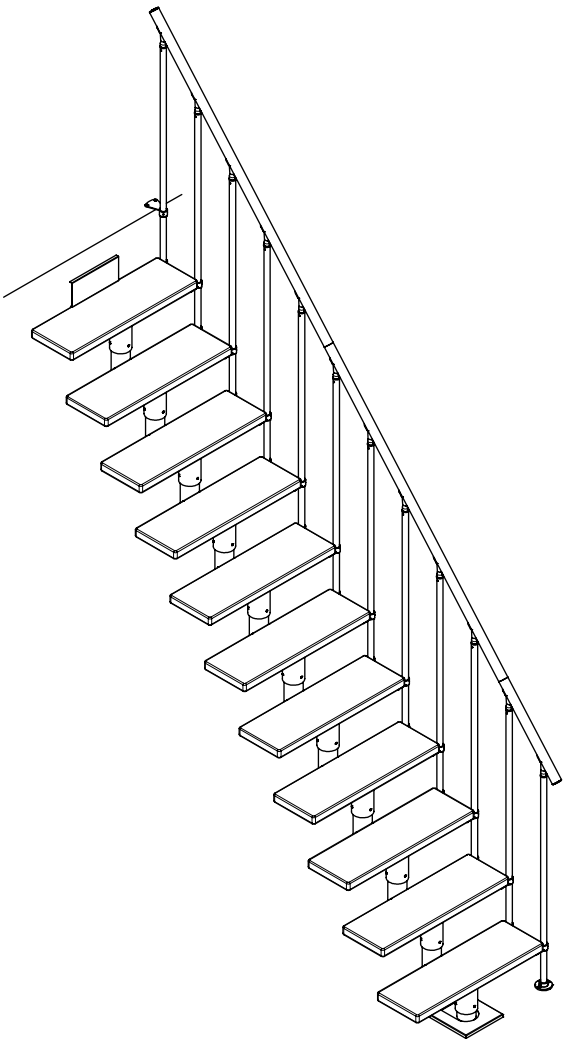


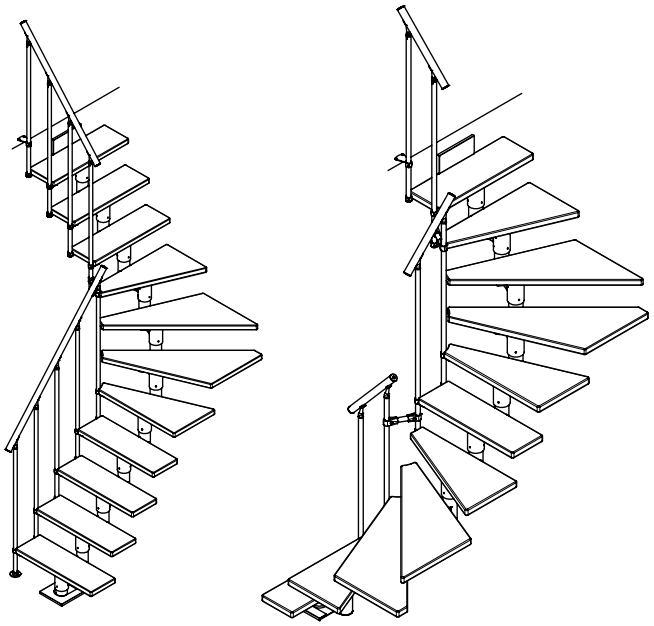


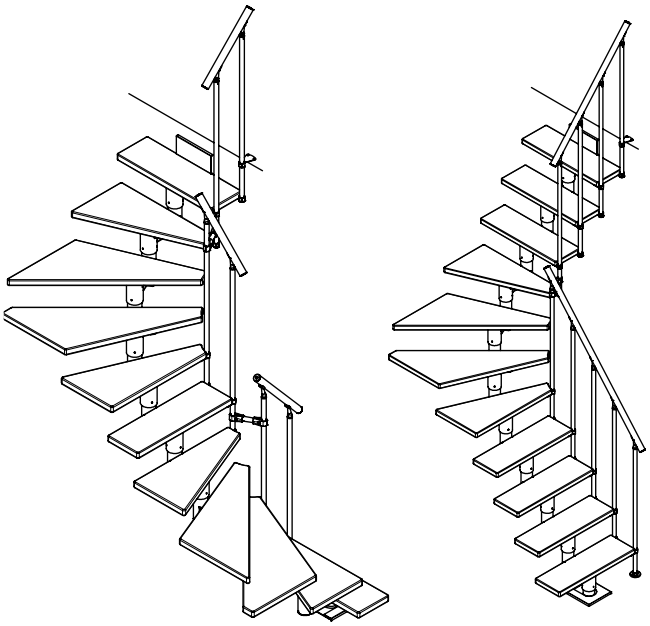
L

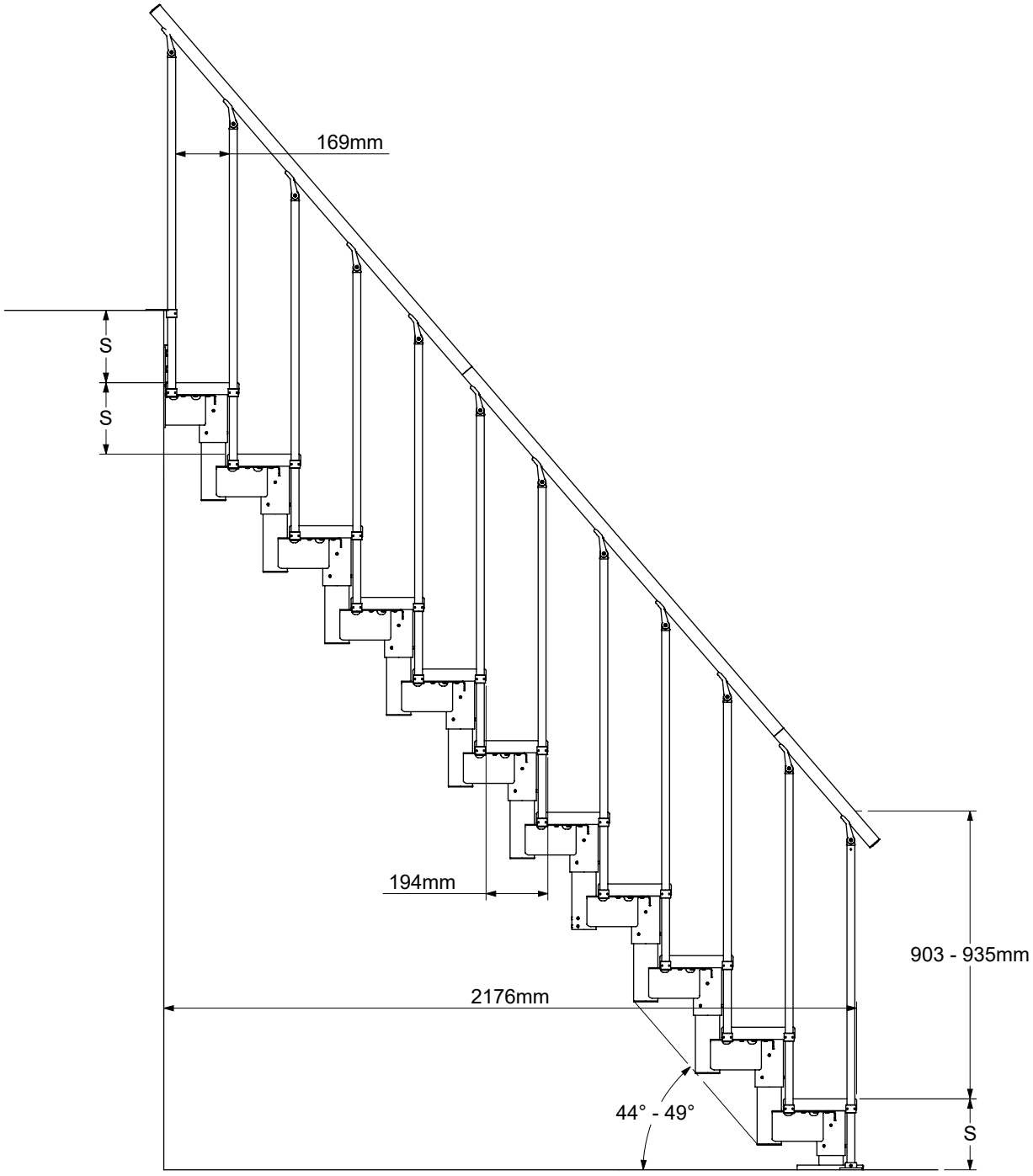


R









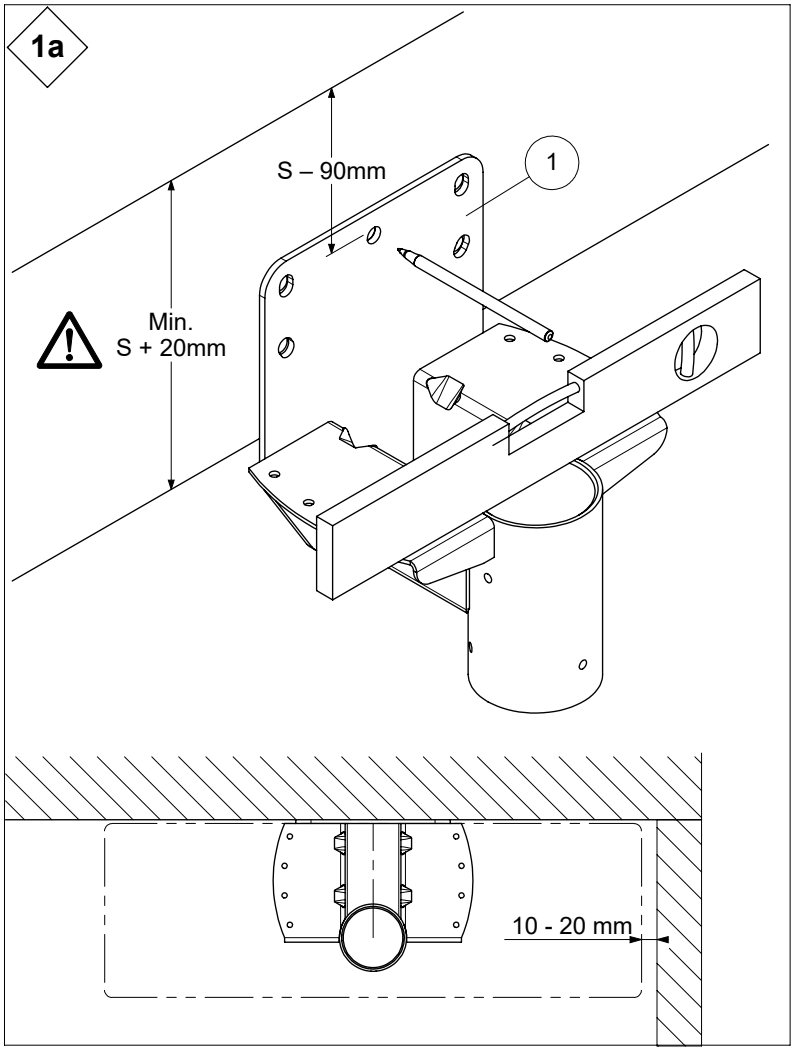
$$S = \frac{H}{T + 1}$$

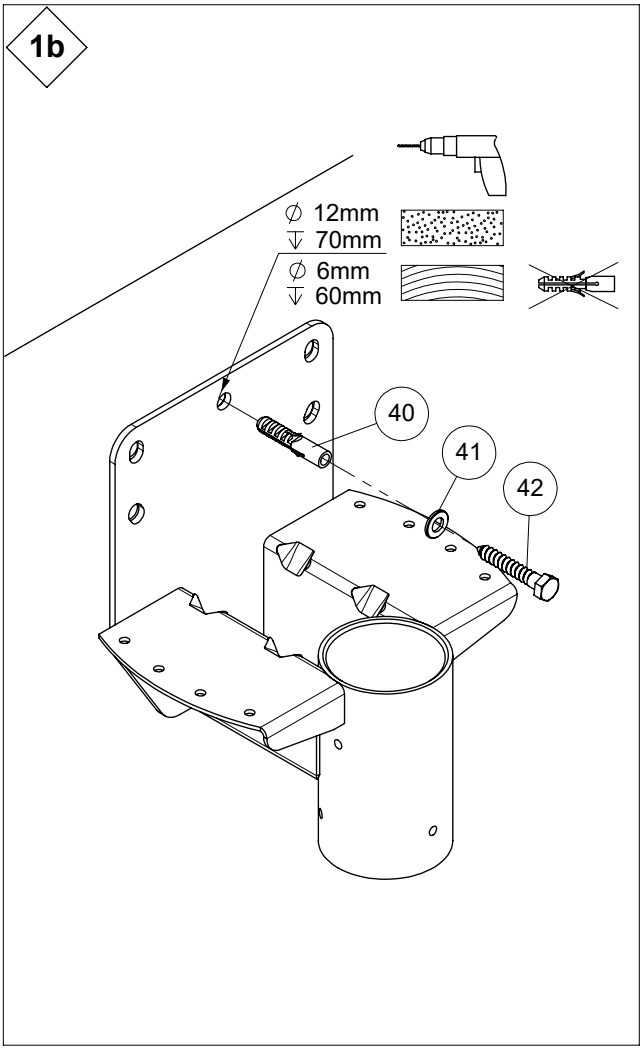
min S	max S
185 mm	225 mm

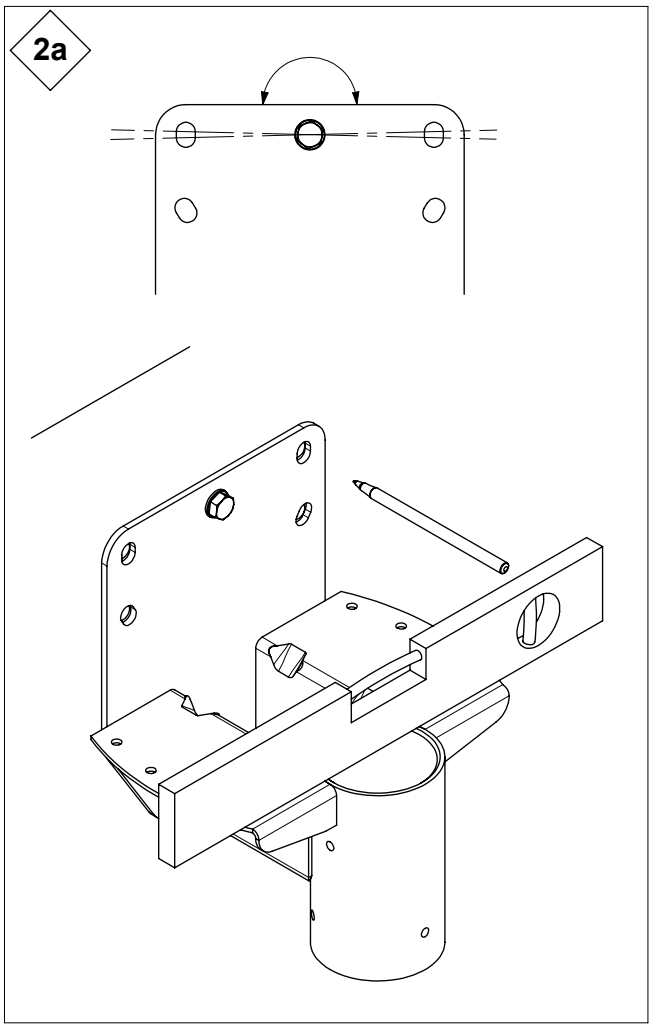
T	min H	max H
9	1850 mm	2250 mm
10	2035 mm	2475 mm
11	2220 mm	2700 mm
12	2405 mm	2925 mm
13	2590 mm	3150 mm
14	2775 mm	3375 mm
15	2960 mm	3600 mm

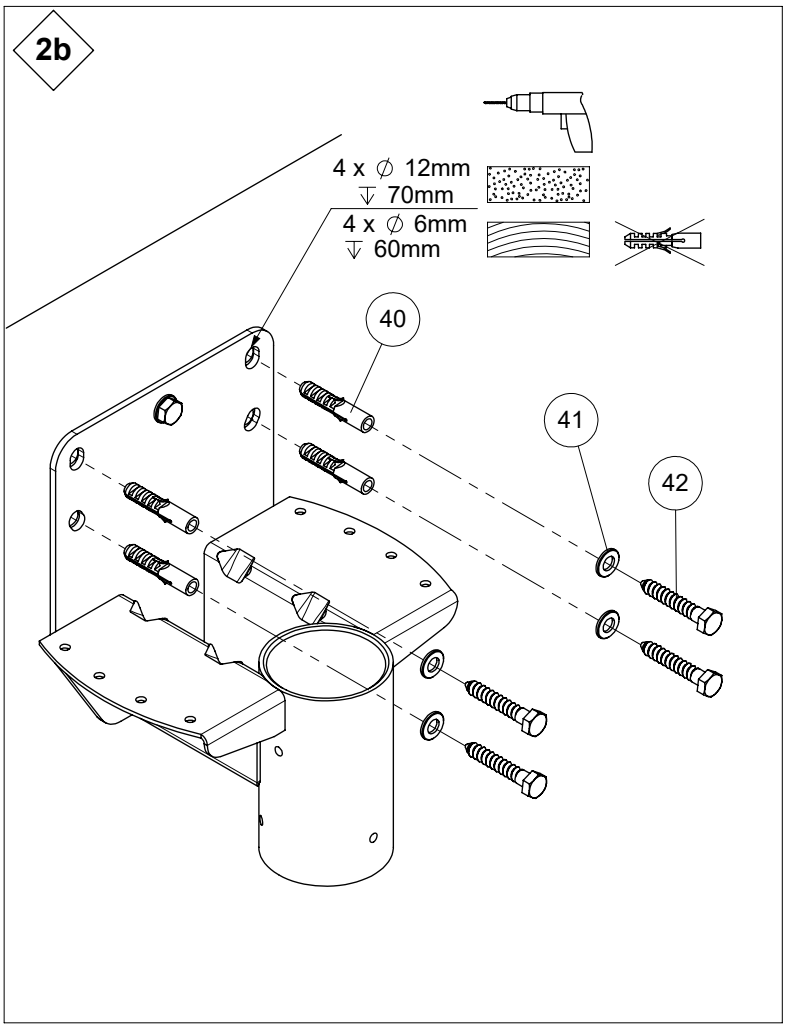
Example / Beispiel / Voorbeeld / Example / Eksempel:
H: 2400 mm, T: 11 st(pcs)

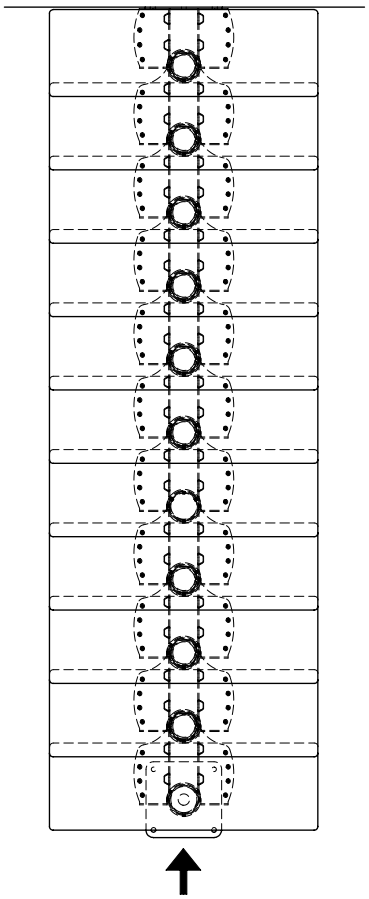
$$S = \frac{2400\ mm}{11 + 1} = 200\ mm$$

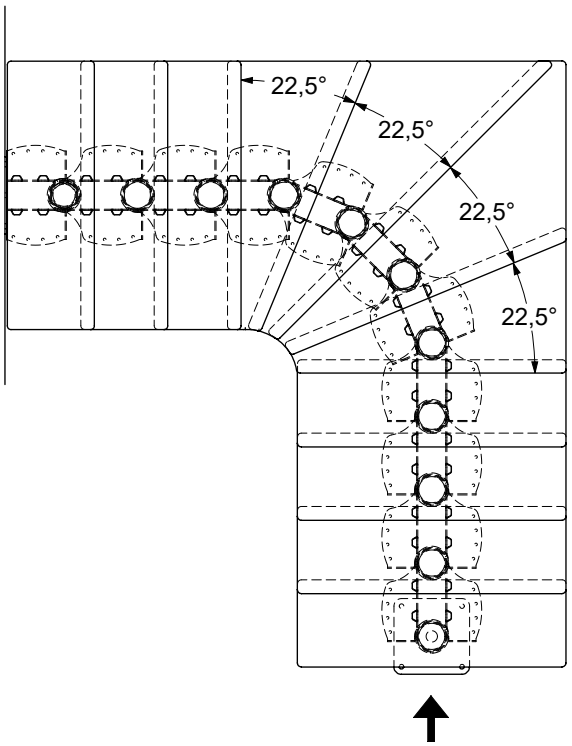

1a
S – 90mm
1
Min.
S + 20mm
10 - 20 mm

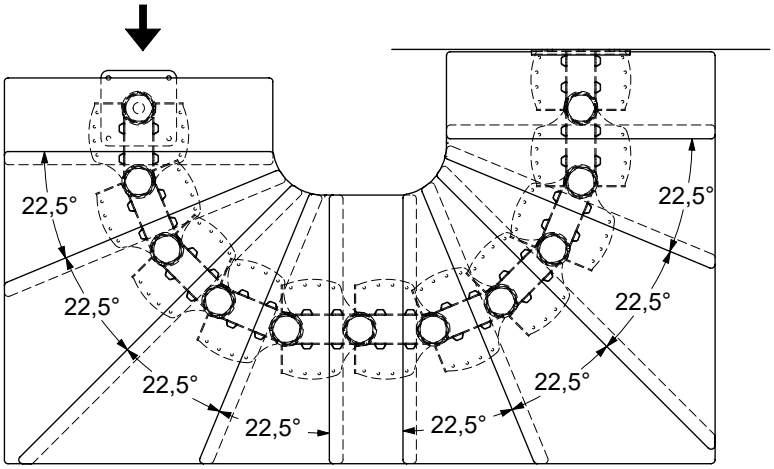

1b
∅ 12mm
↧ 70mm
∅ 6mm
↧ 60mm
40
41
42

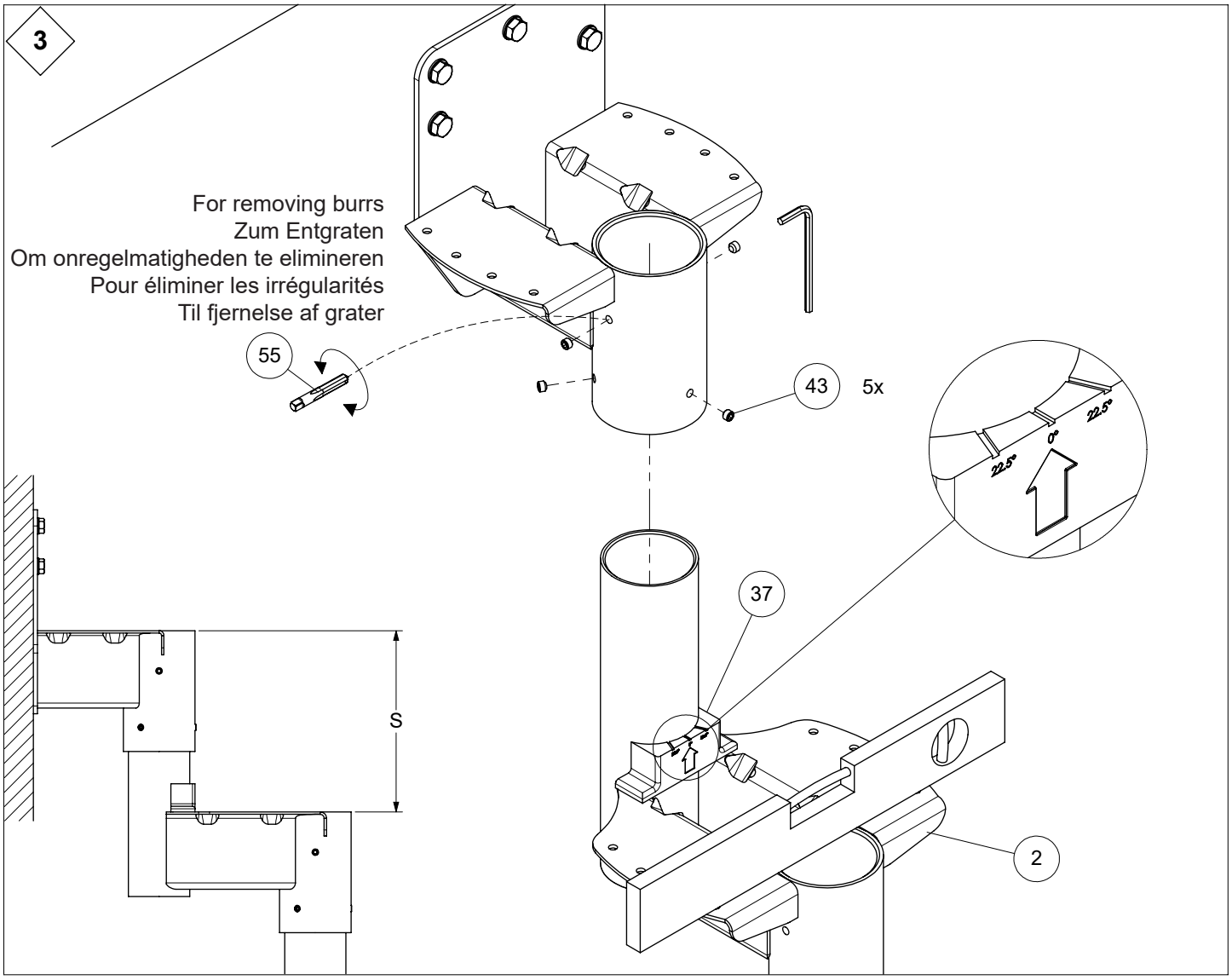

2a

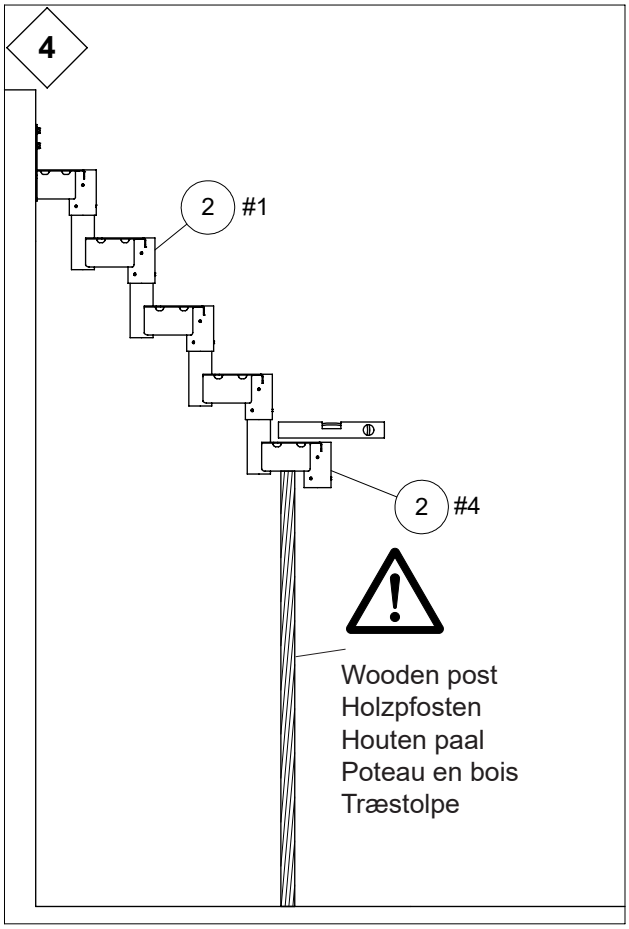

2b
4 x ∅ 12mm
↧ 70mm
4 x ∅ 6mm
↧ 60mm
40
41
42

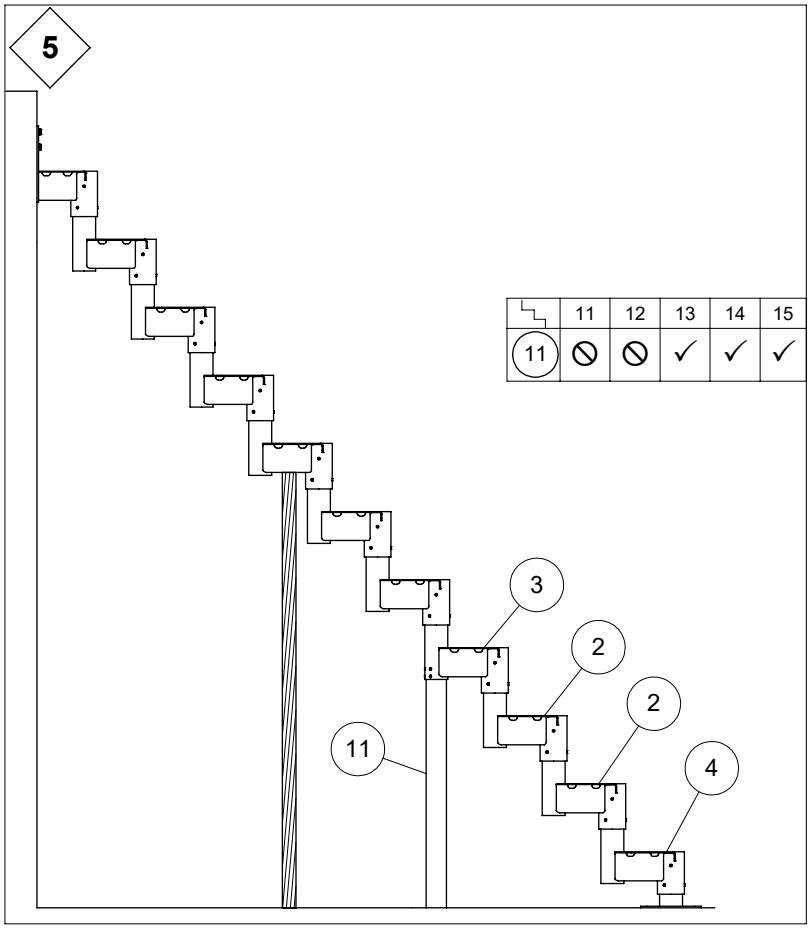


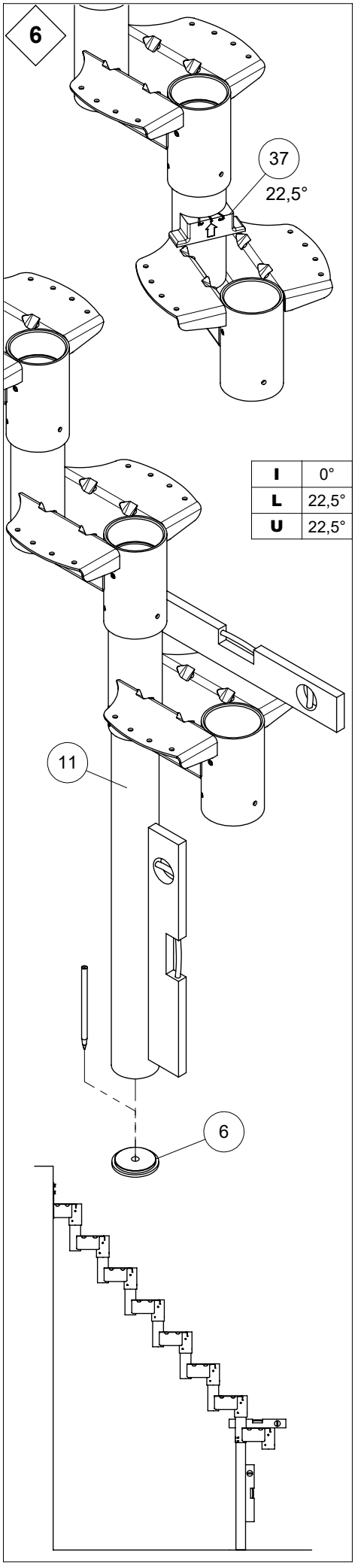

22,5°
22,5°
22,5°
22,5°

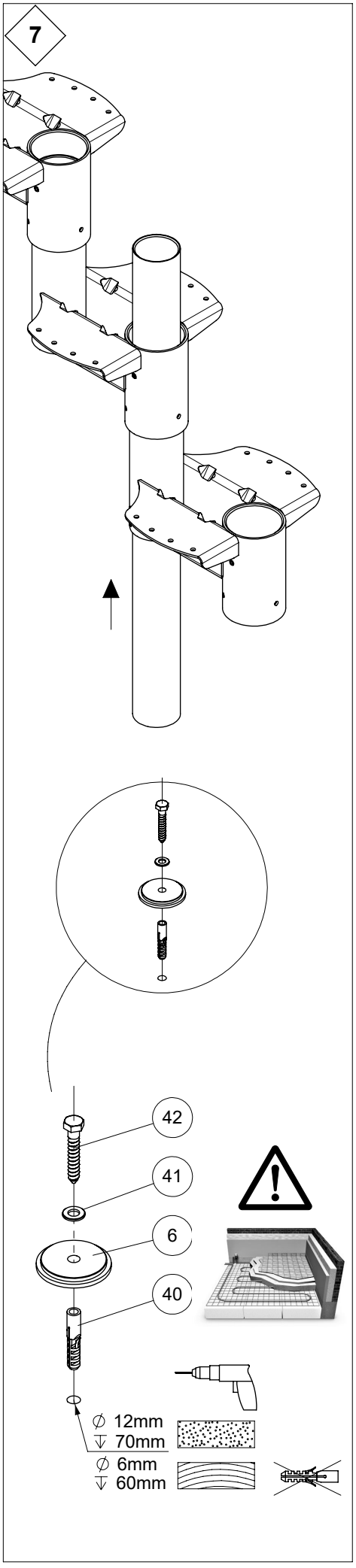

22,5°
22,5°
22,5°
22,5°
22,5°
22,5°
22,5°
22,5°
22,5°

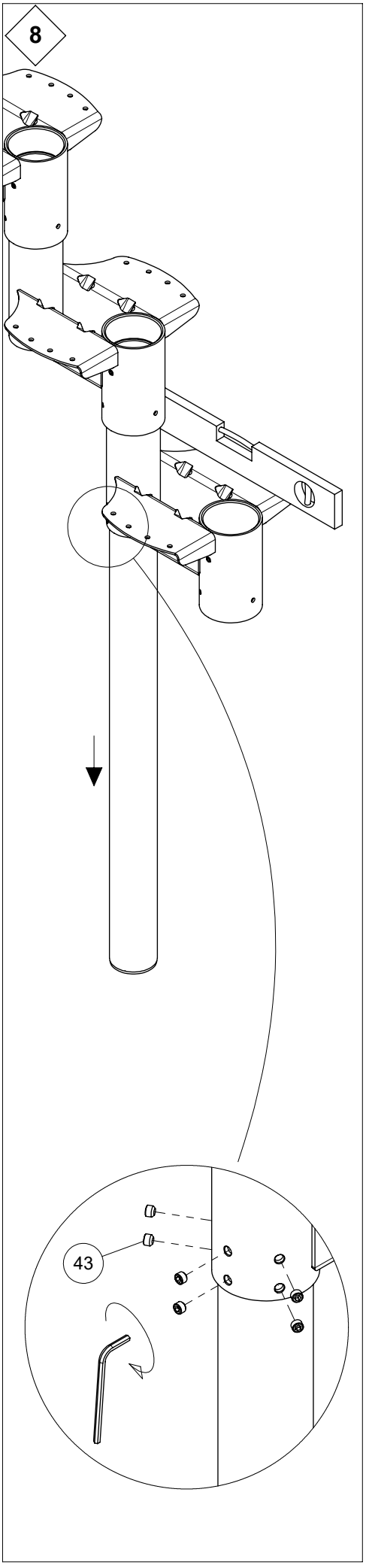

3
For removing burrs
Zum Entgraten
Om onregelmatigheden te elimineren
Pour éliminer les irrégularités
Til fjernelse af grater
55
43
5x
22.5°
0°
22.5°
37
S
2

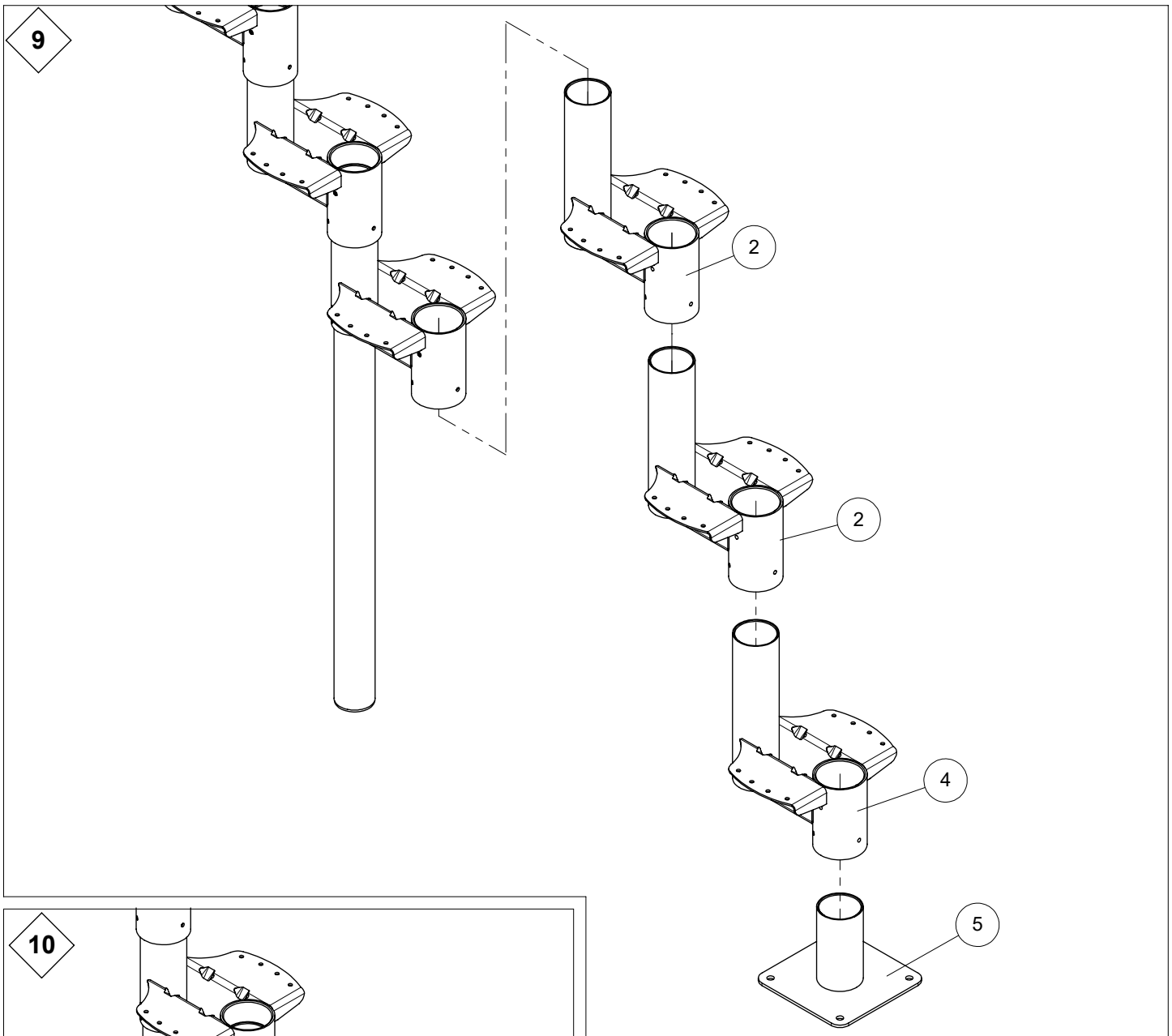

4
2
#1
2
#4
Wooden post
Holzpfosten
Houten paal
Poteau en bois
Træstolpe

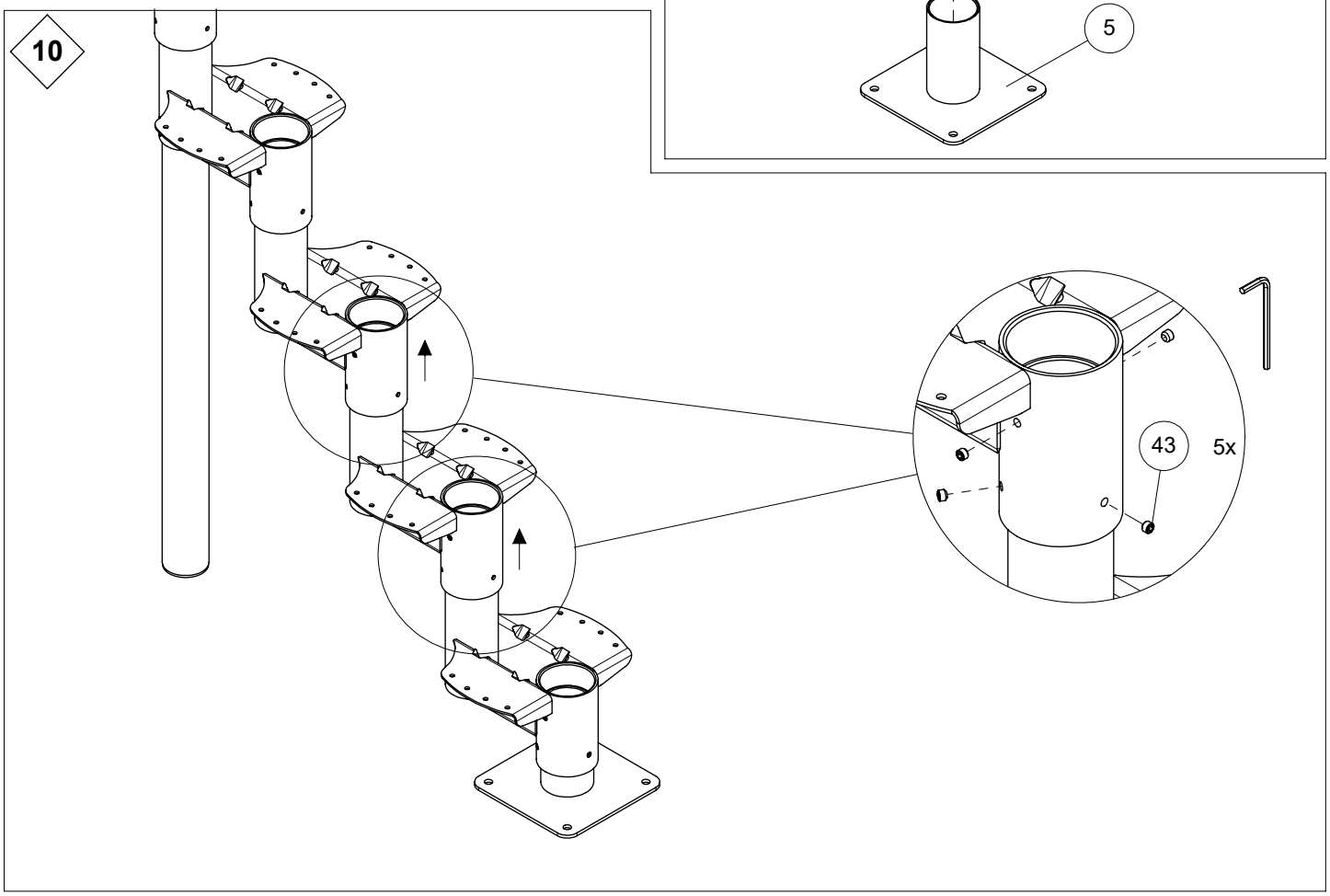

5
11
12
13
14
15
11
3
2
2
11
4

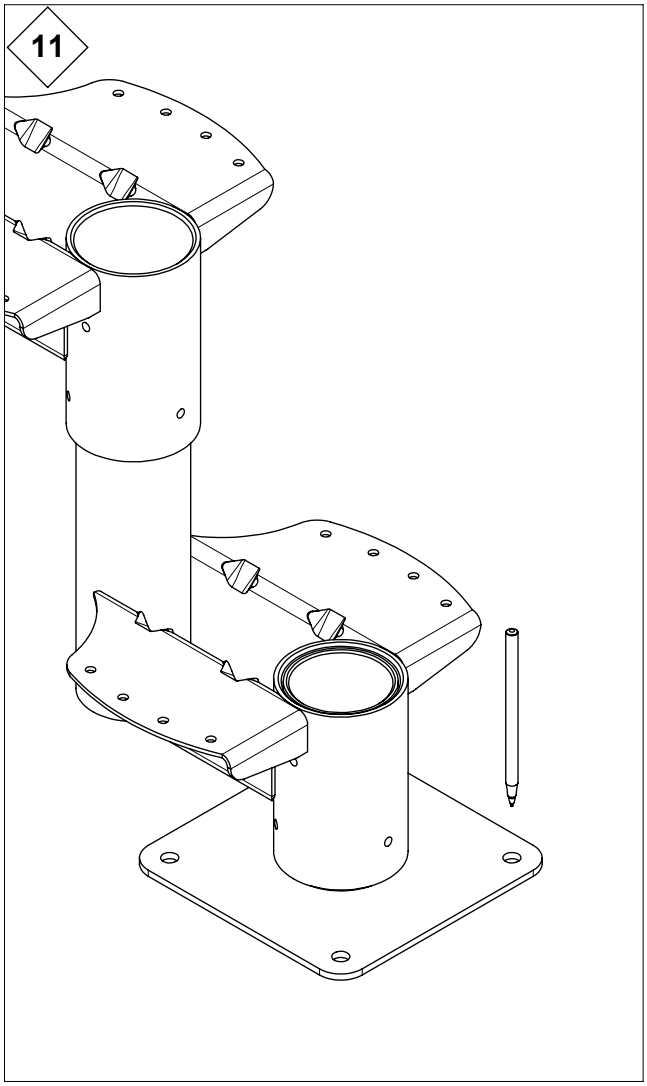

6
37
22,5°
I 0°
L 22,5°
U 22,5°
11
6

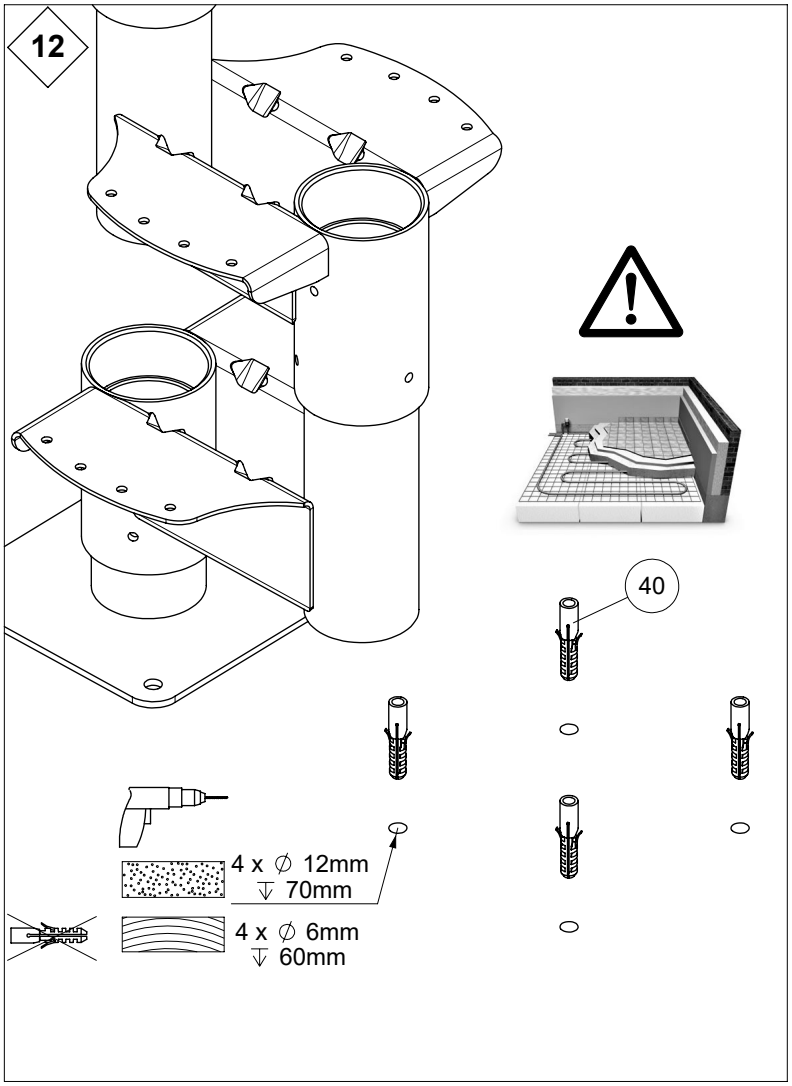

7
42
41
6
40
∅ 12mm
↧ 70mm
∅ 6mm
↧ 60mm

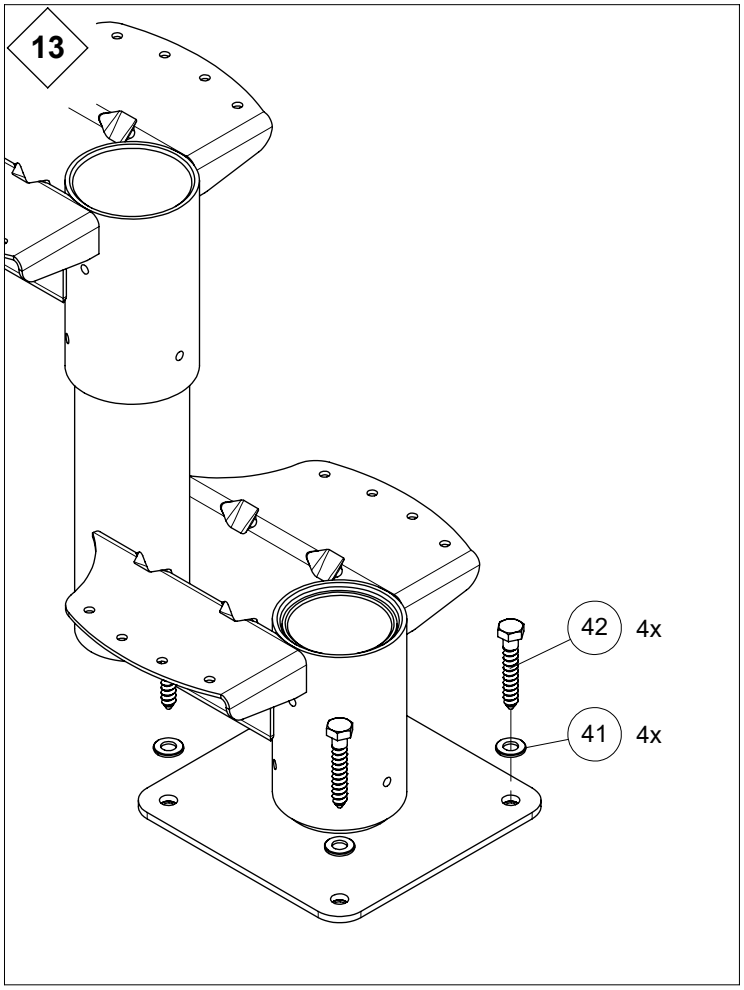

8
43

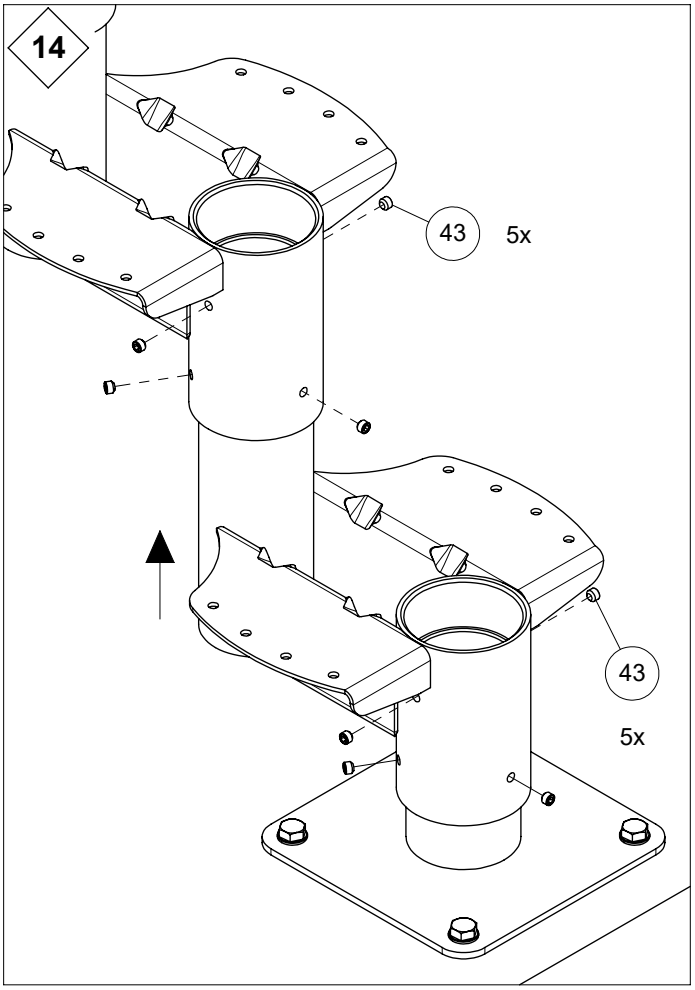

9
2
2
4
5


10
43
5x

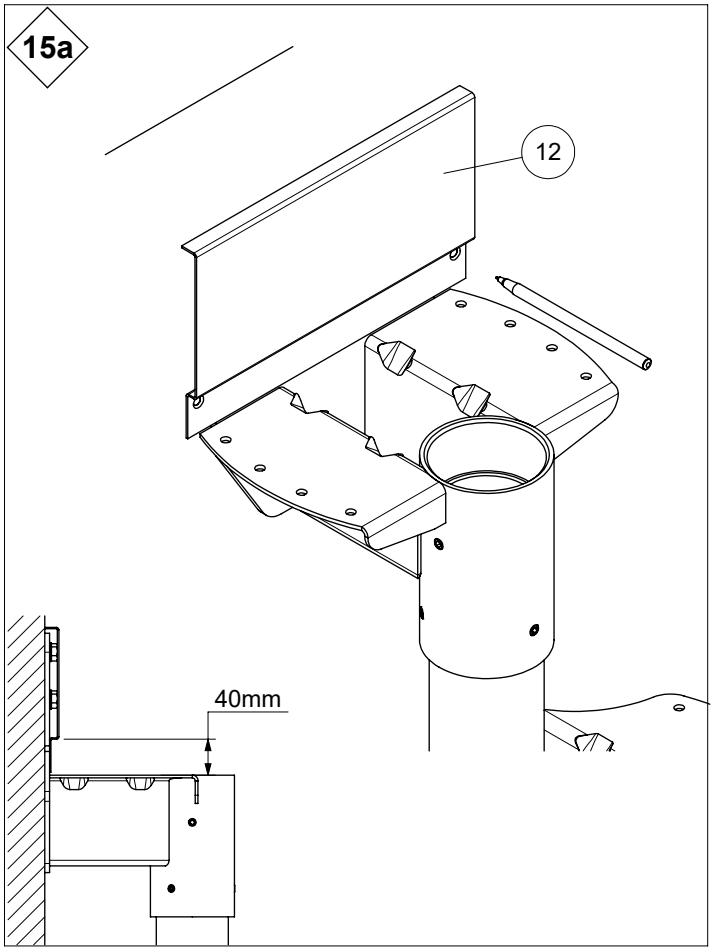

11


12
40
4 x ∅ 12mm
⇩ 70mm
4 x ∅ 6mm
⇩ 60mm

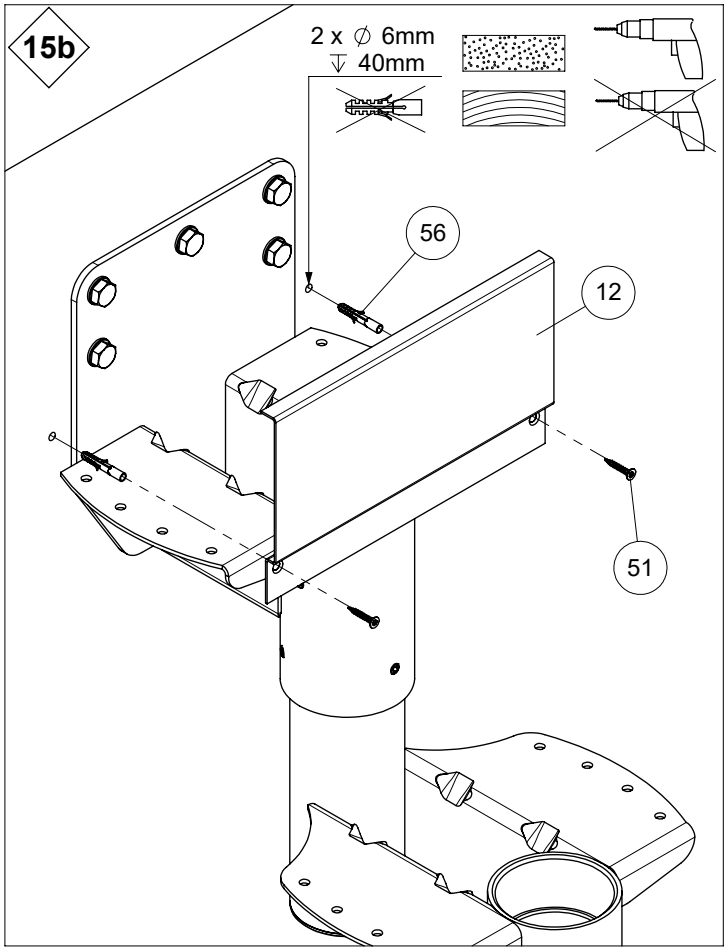

13
42 4x
41 4x


14
43 5x
43
5x

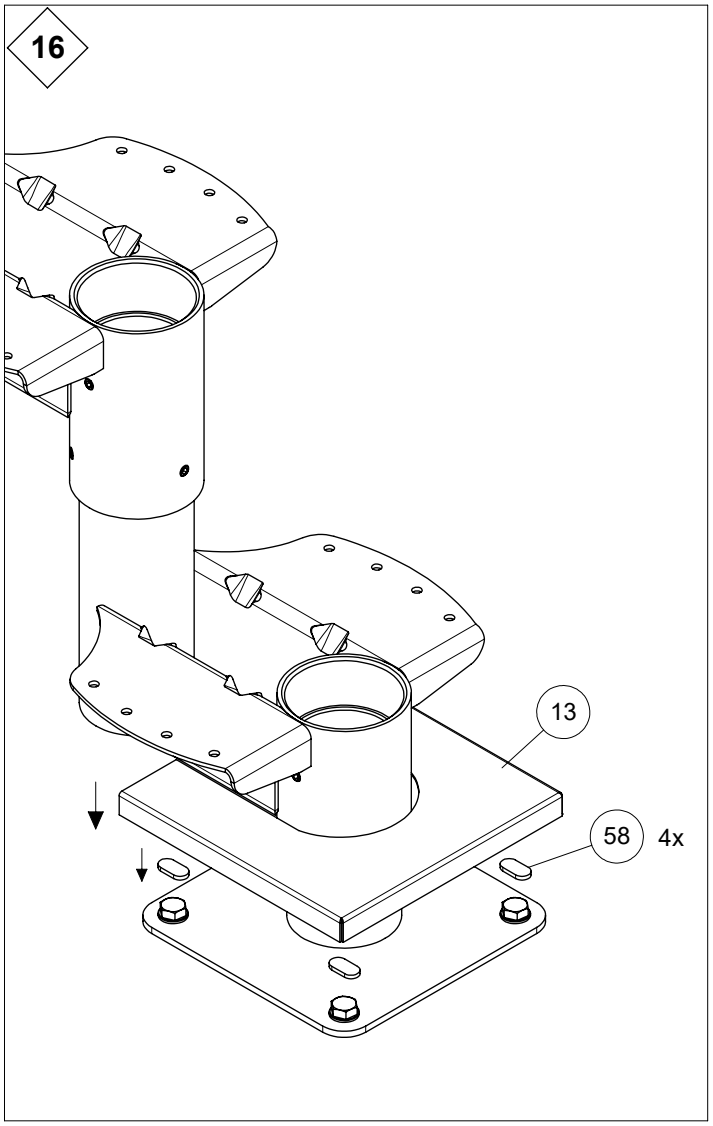
15a



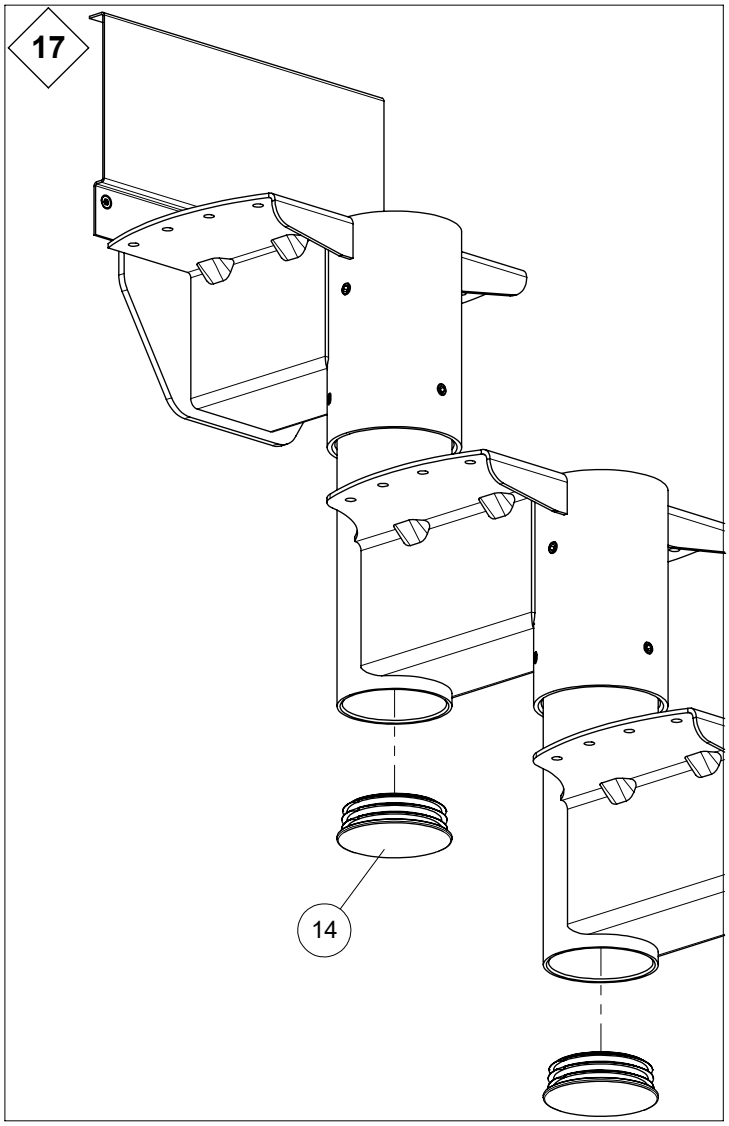
15b



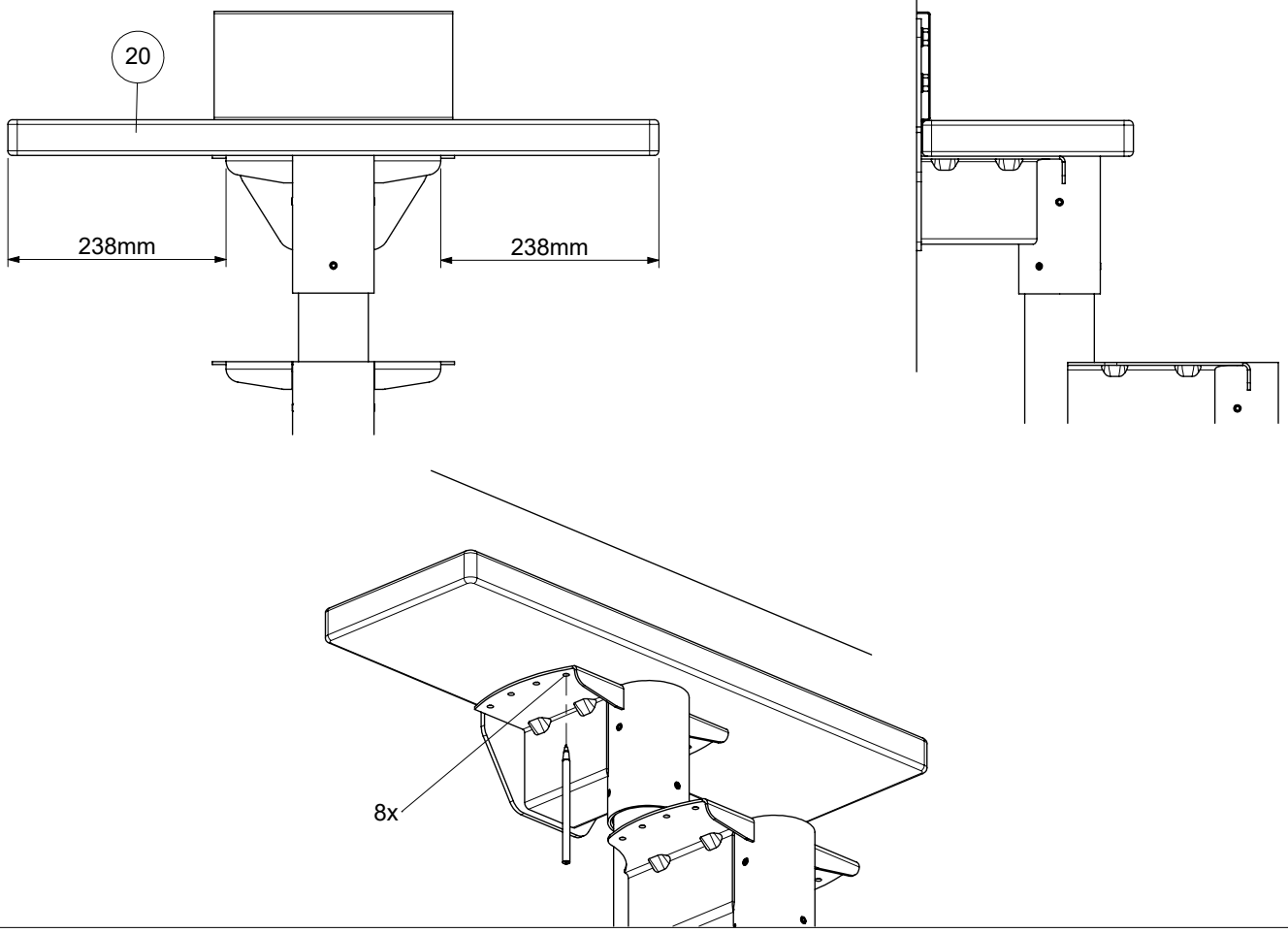
16



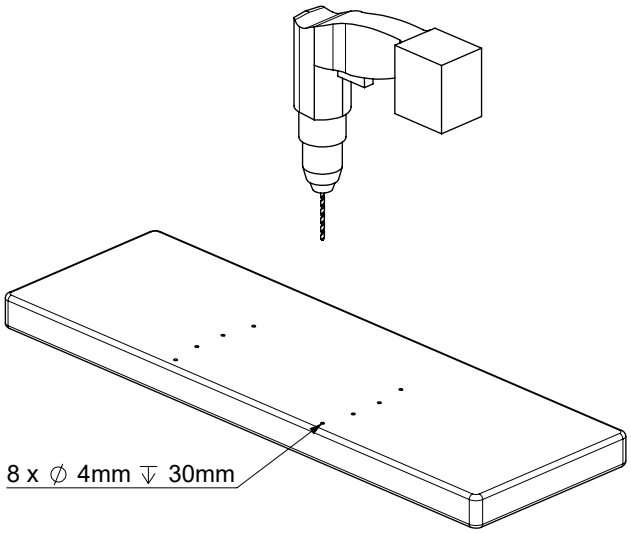
17



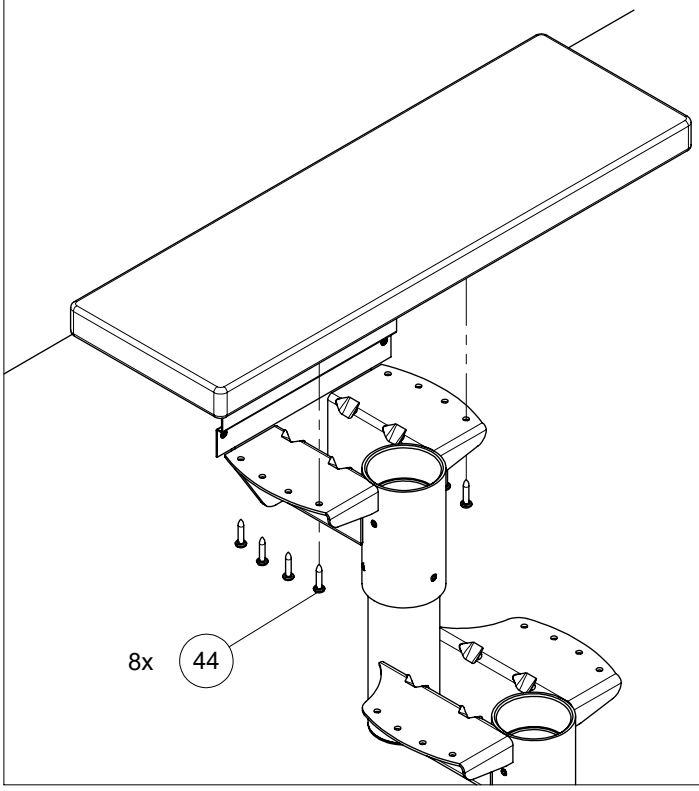
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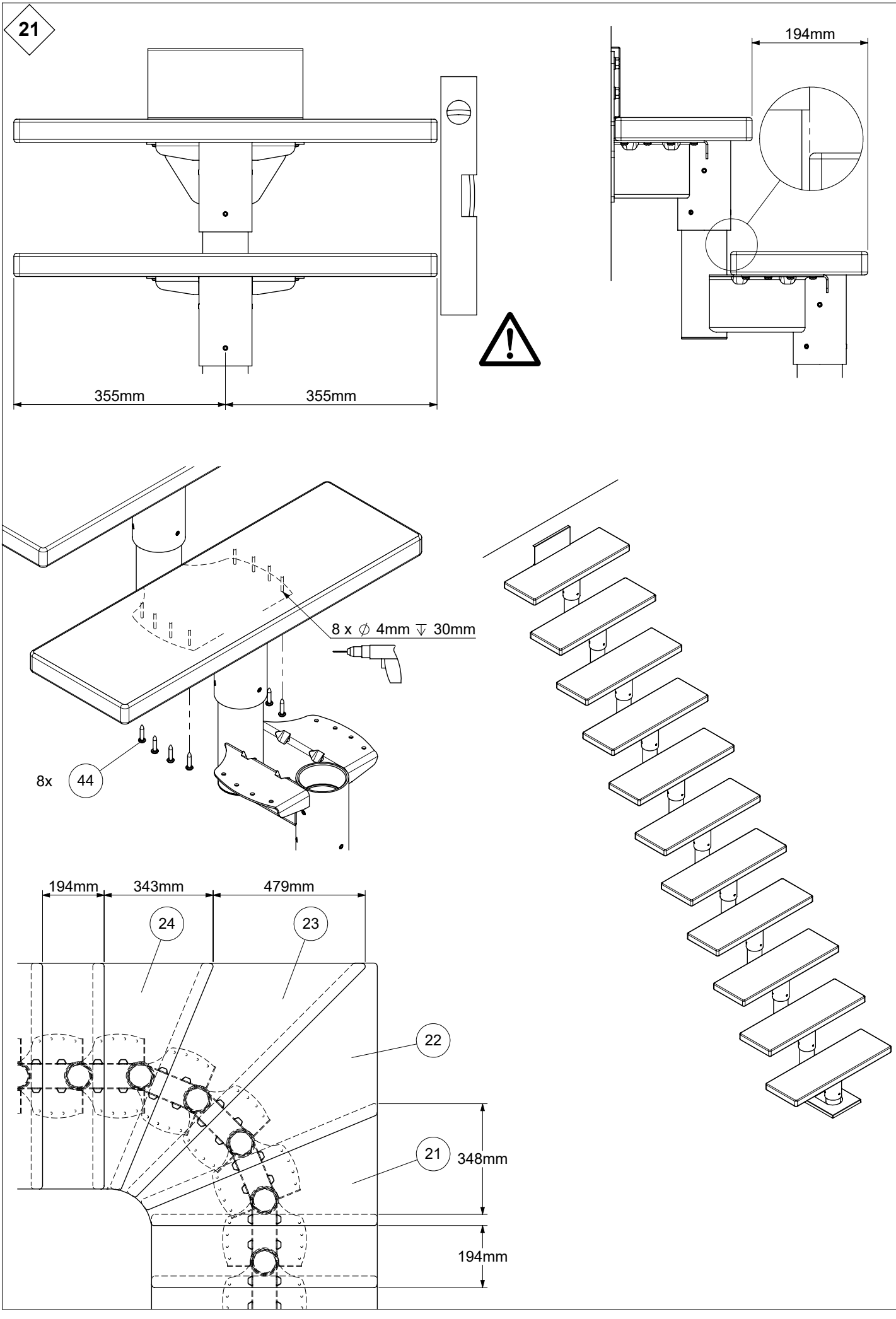


19



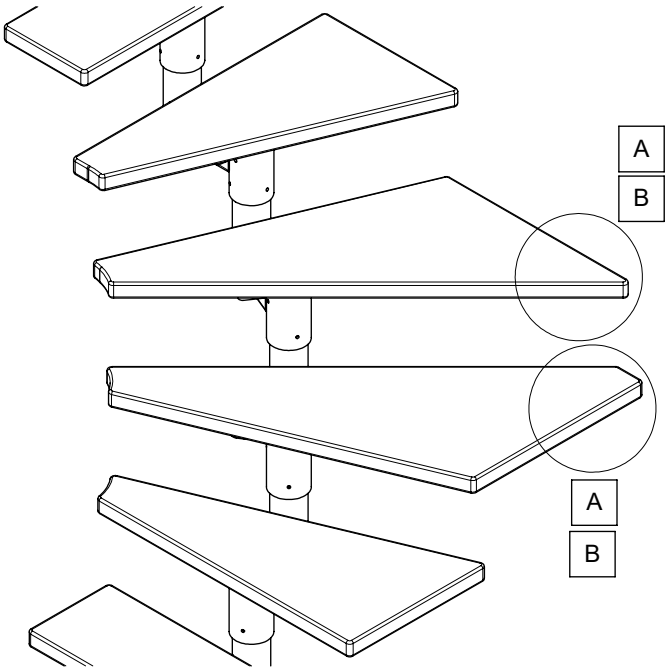
20

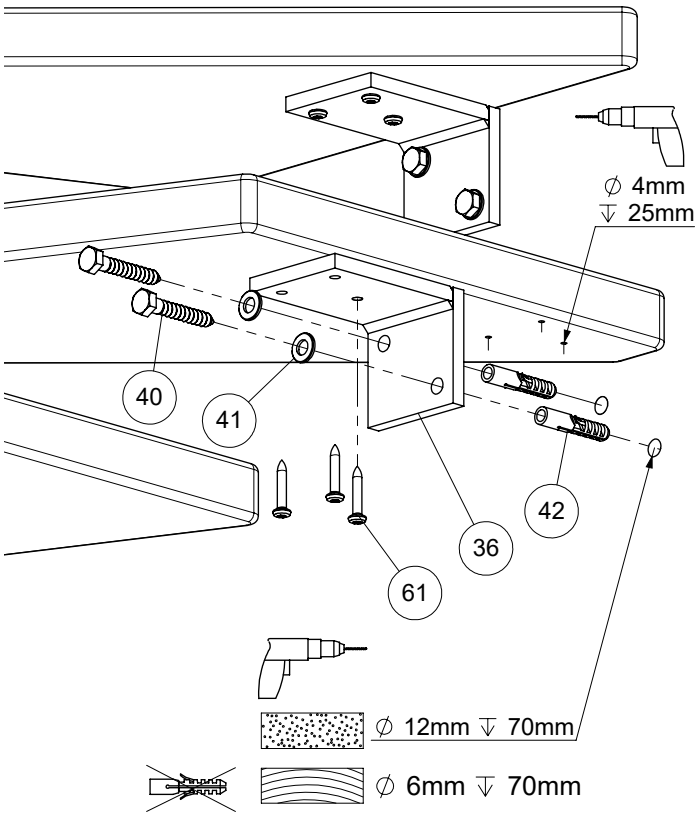



21
194mm
355mm
355mm
8 x ∅ 4mm ⊽ 30mm
8x
44
194mm
343mm
479mm
24
23
22
21
348mm
194mm

22

I	Mounting of wallbrackets is optional Die Montage von Wandhalterungen ist optional Montage van muurbeugels is optioneel Le montage de supports muraux est facultatif Montering af vægbeslag er valgfri
L	2 wall brackets in position A or B 2 Wandhalterungen in der Position A oder B 2 muurbeugels in positie A of B 2 supports mural dans la position A ou B 2 vægbeslag i position A eller B
U	4 wall brackets in position A or B 4 Wandhalterungen in der Position A oder B 4 muurbeugels in positie A of B 4 supports mural dans la position A ou B 4 vægbeslag i position A eller B





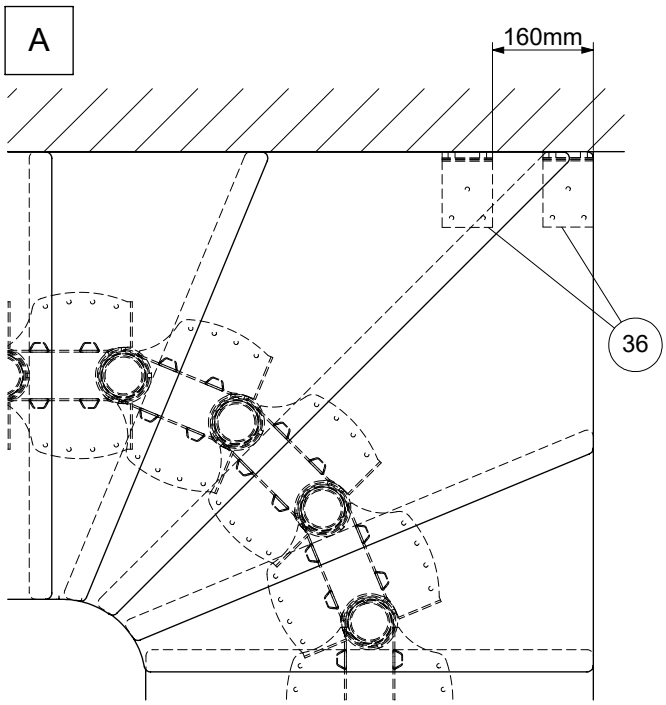
2 wall brackets must be mounted on a 1/4 turn or 4 on a 1/2 turn staircase.

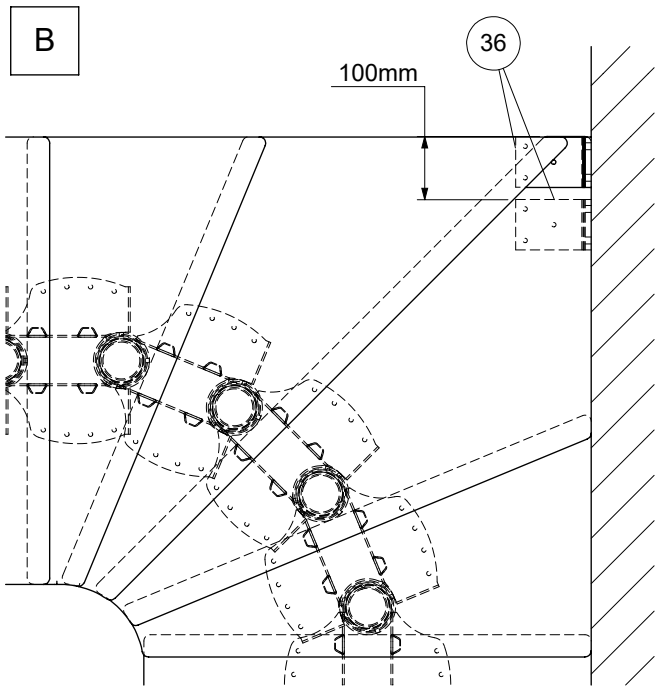
2 Wandhalterungen müssen auf einer 1/4-gewendelten oder 4 auf einer 1/2-gewendelten Treppe montiert werden.

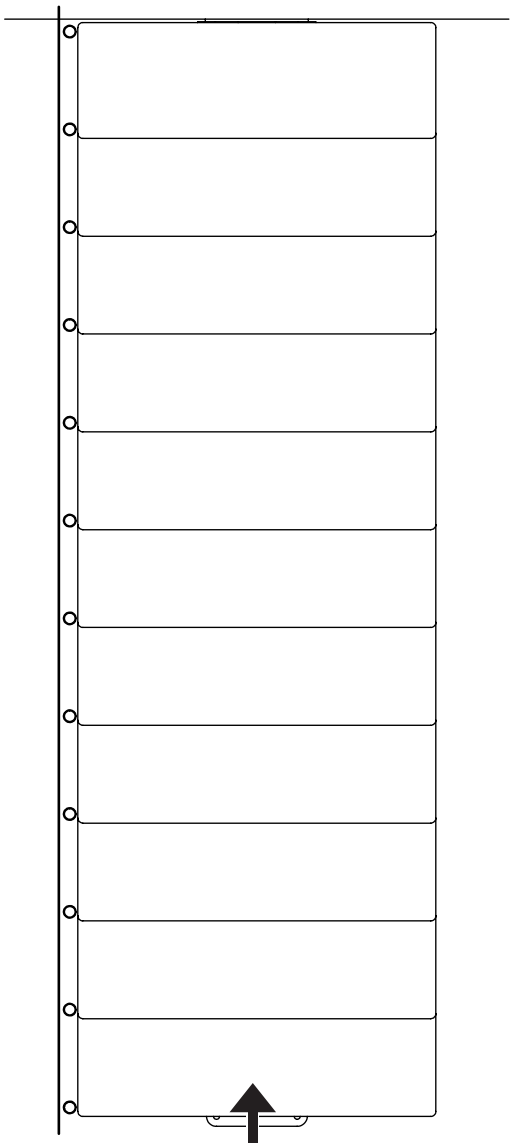
2 muurbeugels moeten gemonteerd worden op een 1/4 draai of 4 op een 1/2 draai trap.

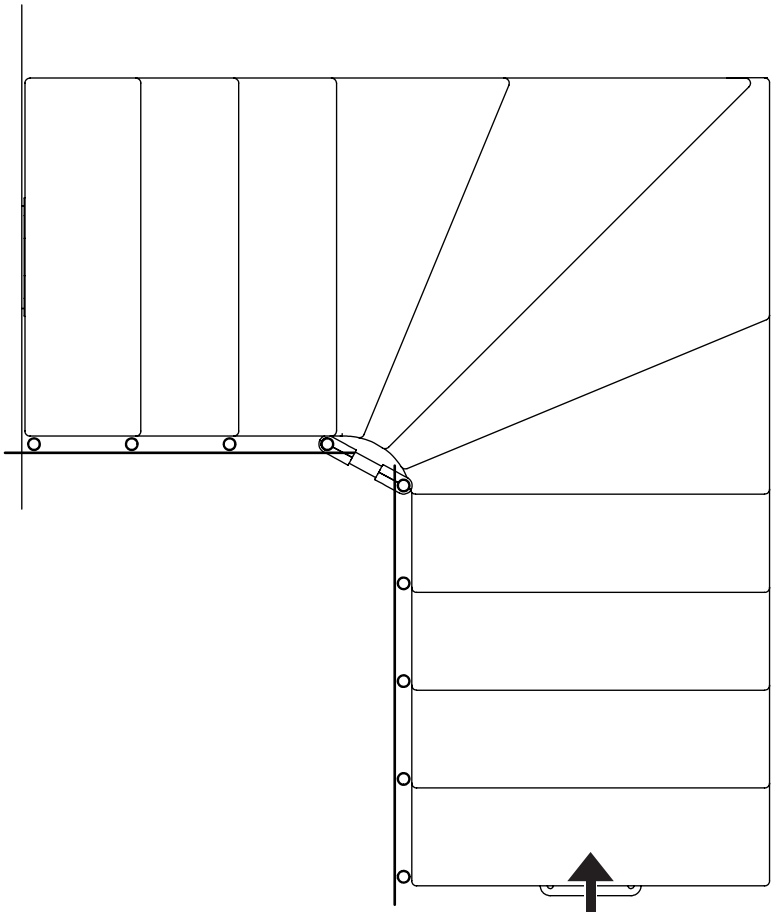
2 supports mural doivent être monté sur un escalier 1/4 ou 4 sur un escalier 1/2 tournant.

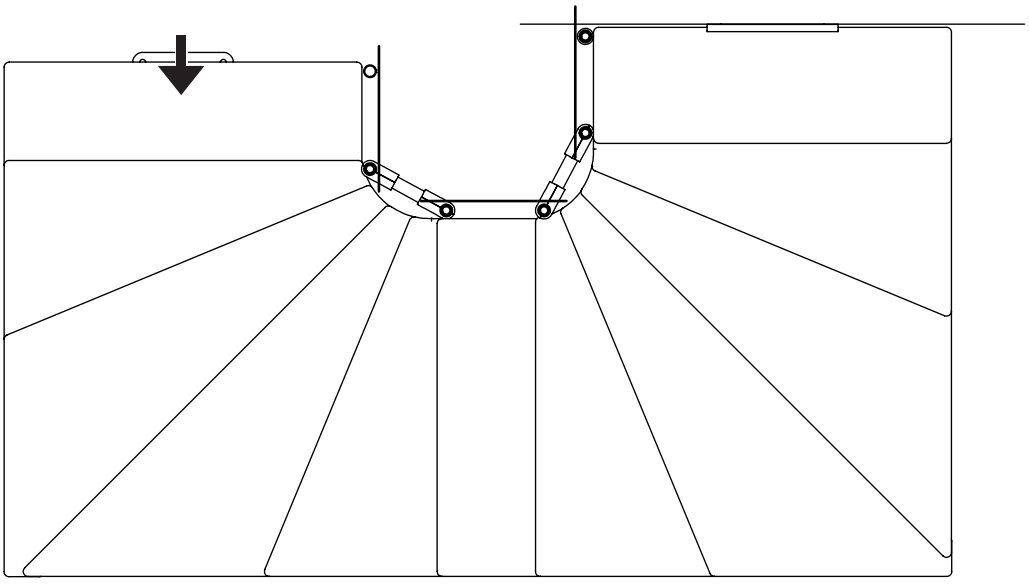
2 vægvinkler er påkrævet i en 1/4-svings- eller 4 i en 1/2-svings-trappe.

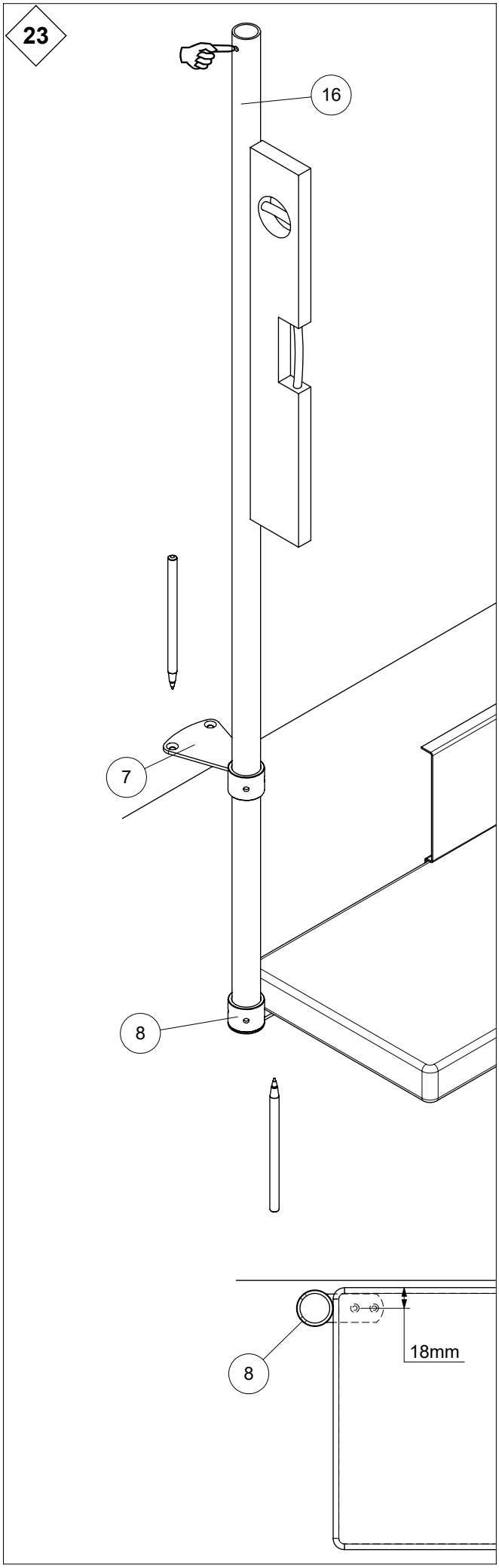


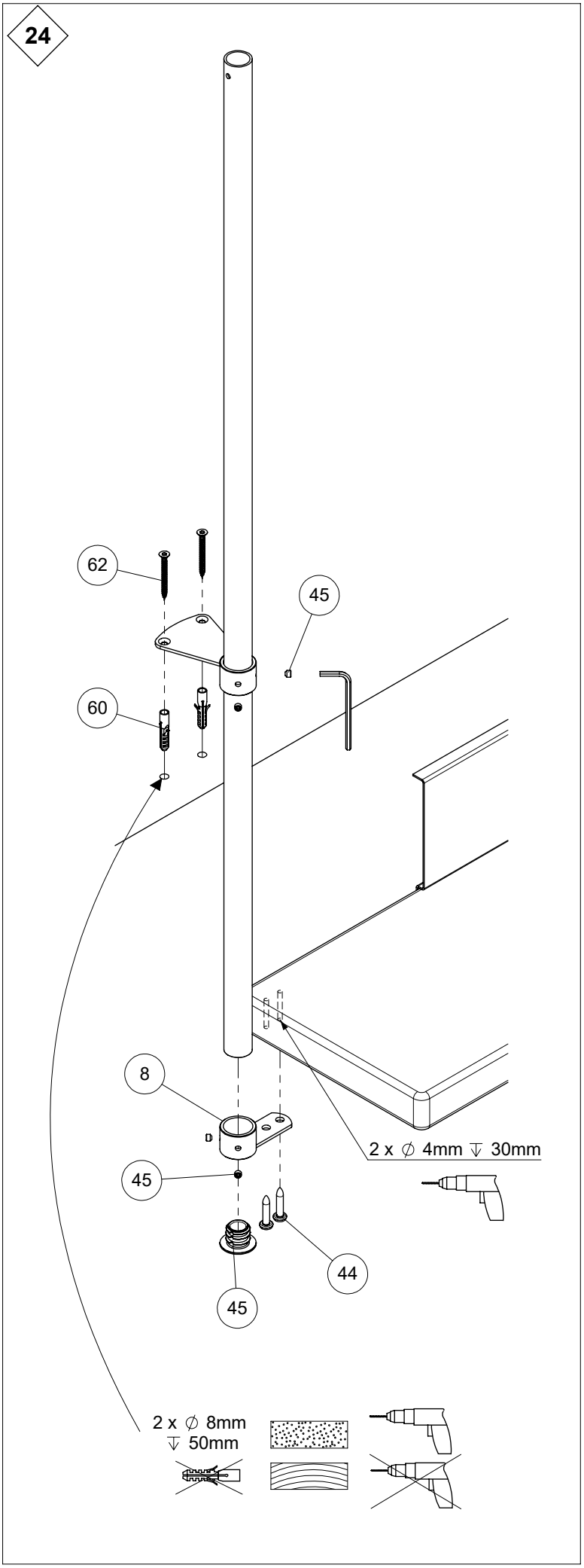


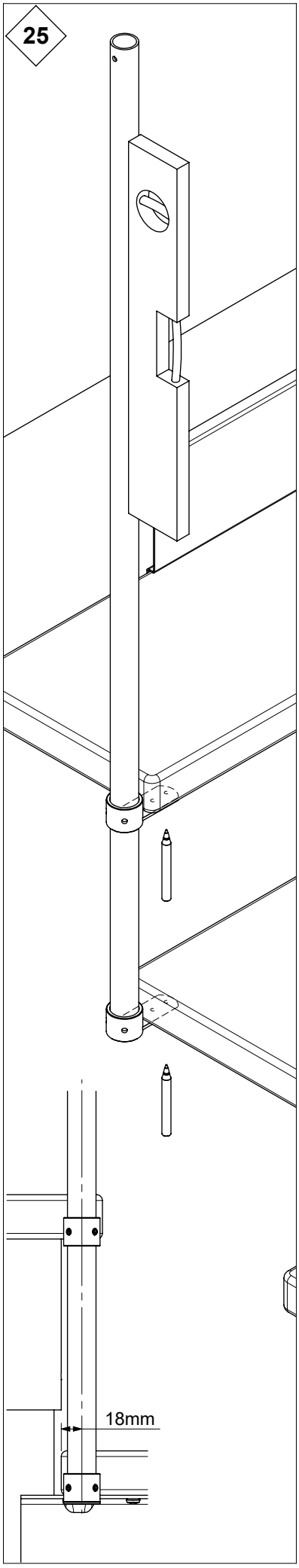


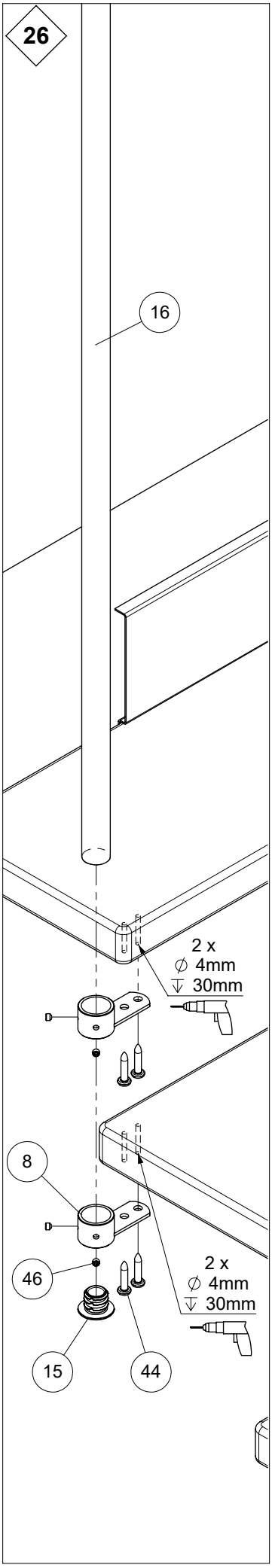


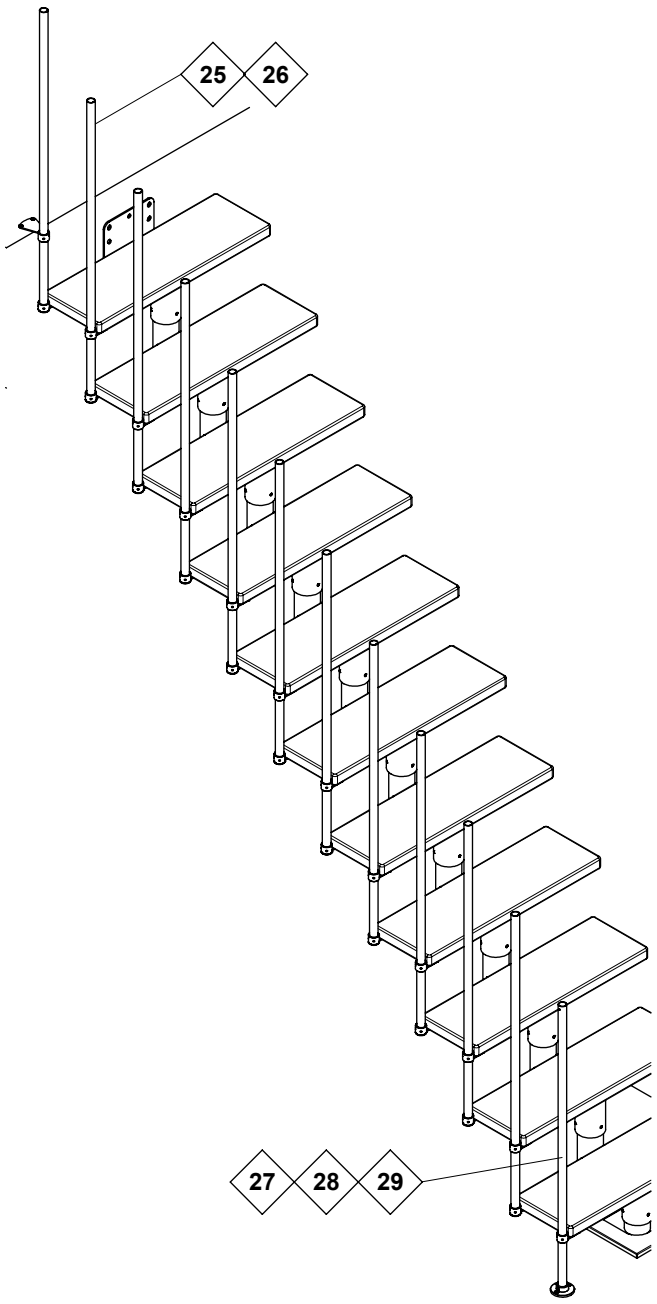


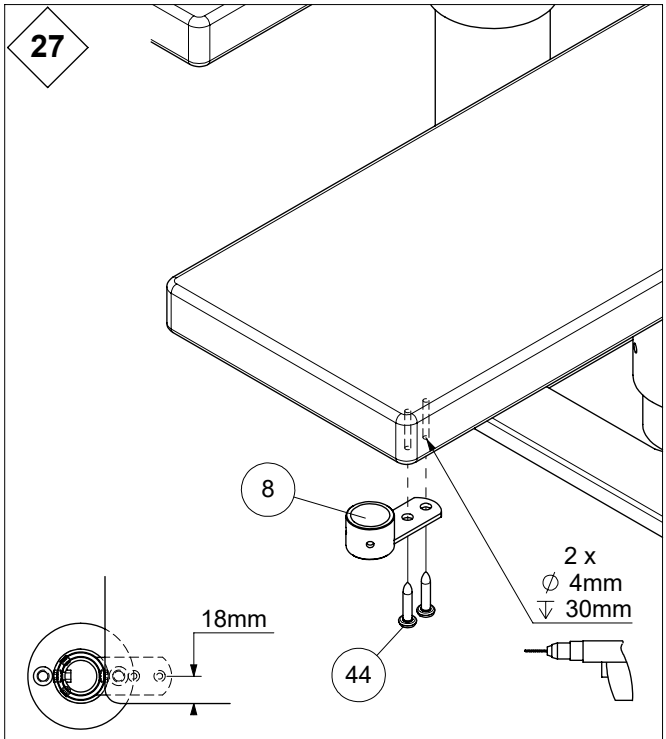

23
16
7
8
8
18mm

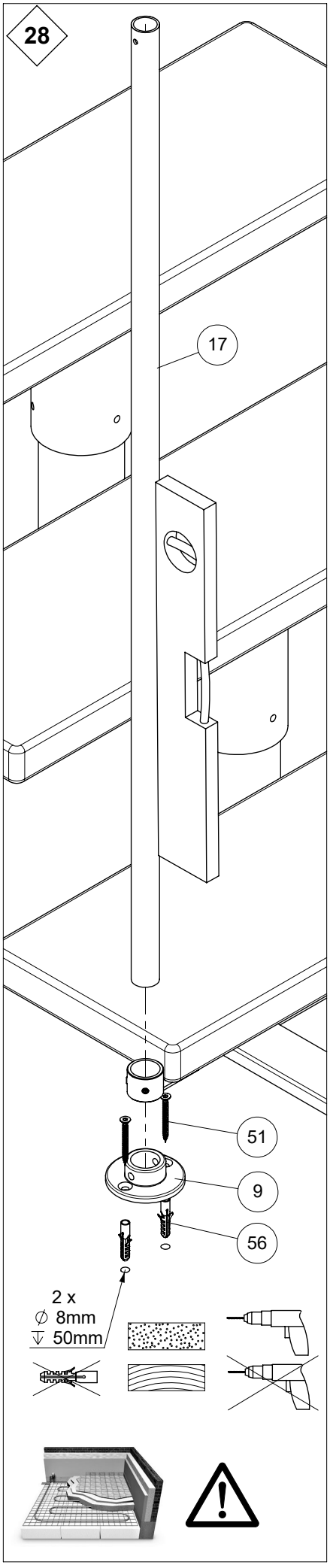

24
62
45
60
8
45
44
45
2 x ∅ 4mm ↧ 30mm
2 x ∅ 8mm
↧ 50mm

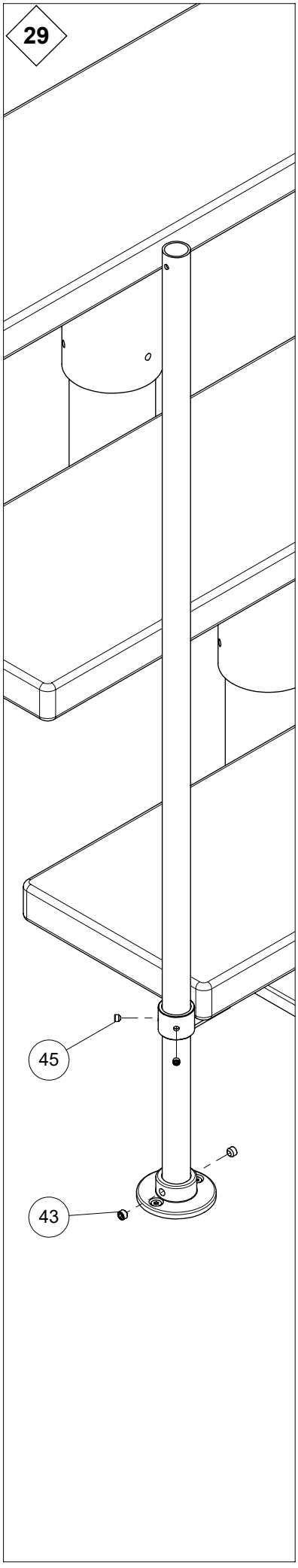

25
18mm

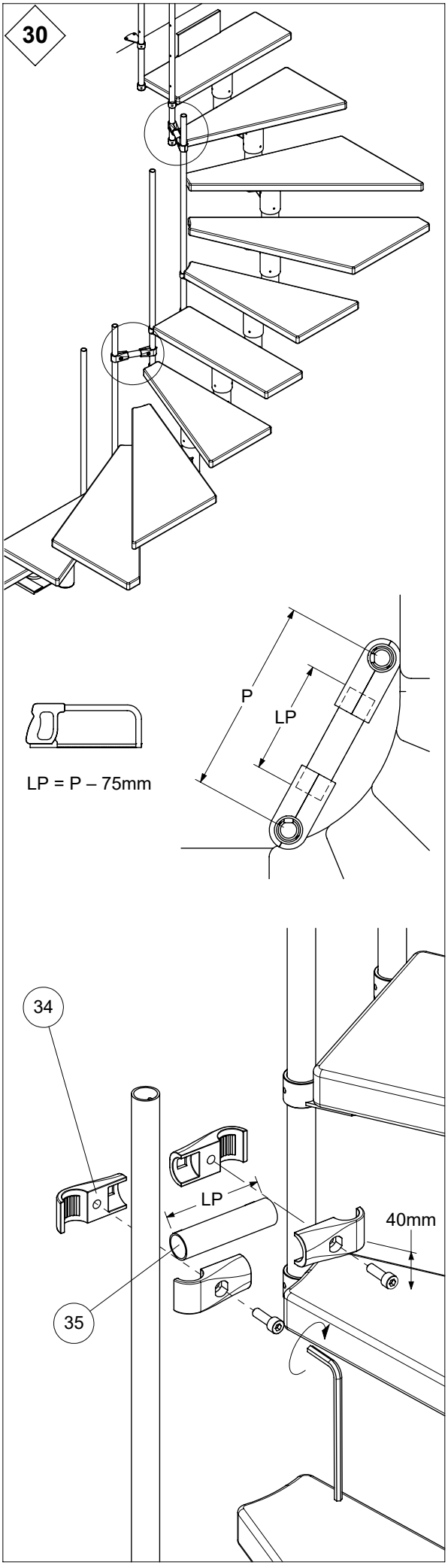

26
16
2 x
∅ 4mm
↓ 30mm
8
46
15
44

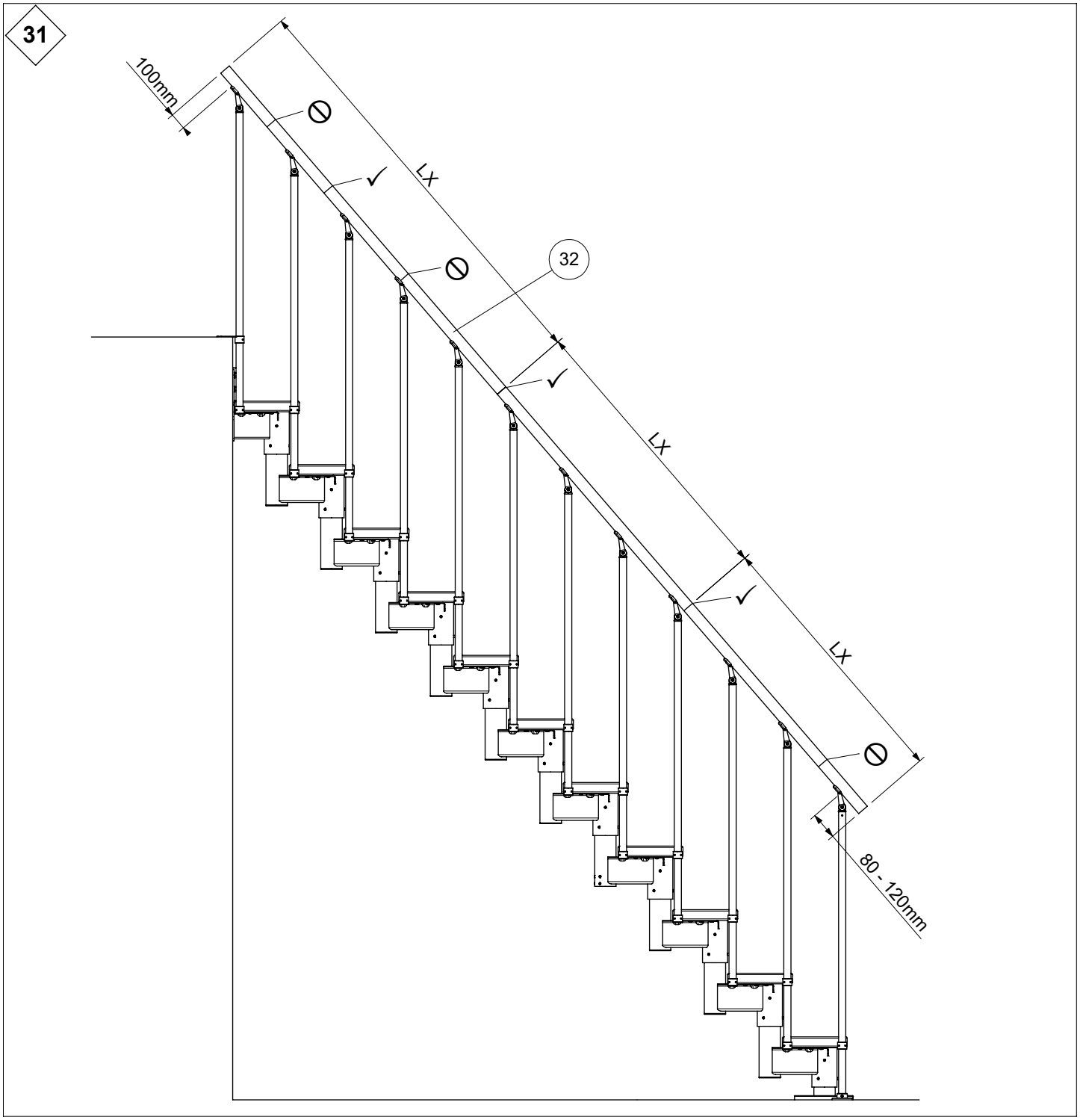

25
26
27
28
29

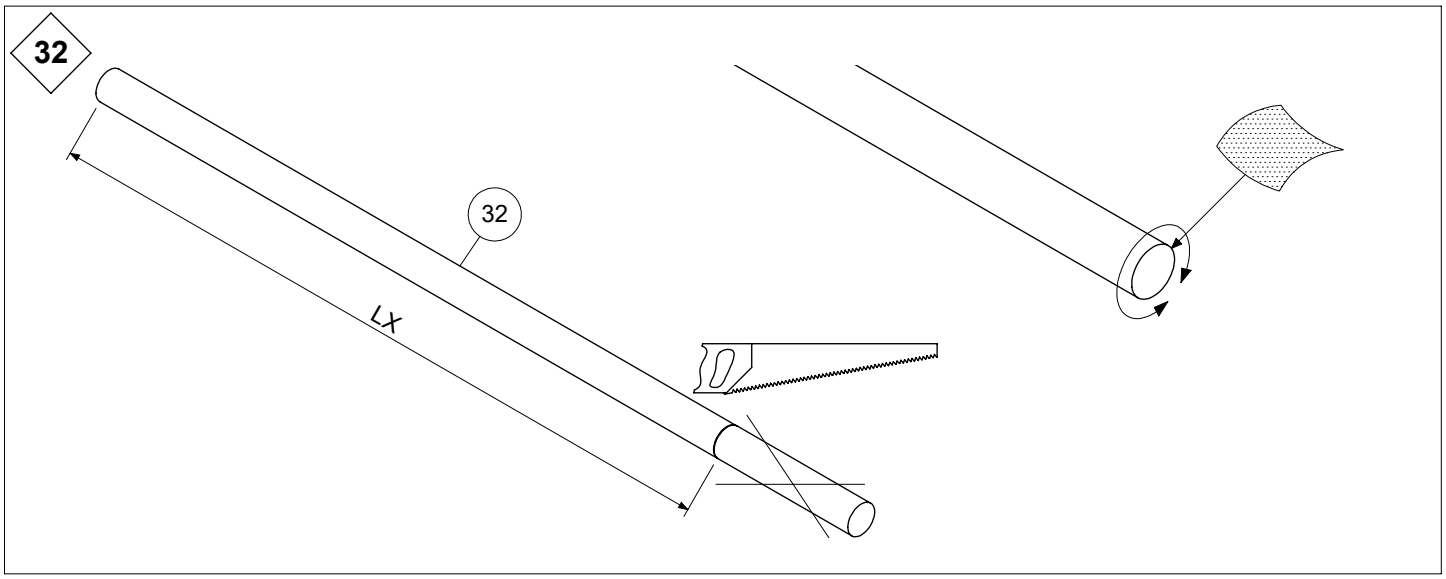

27
8
2 x
∅ 4mm
↓ 30mm
18mm
44

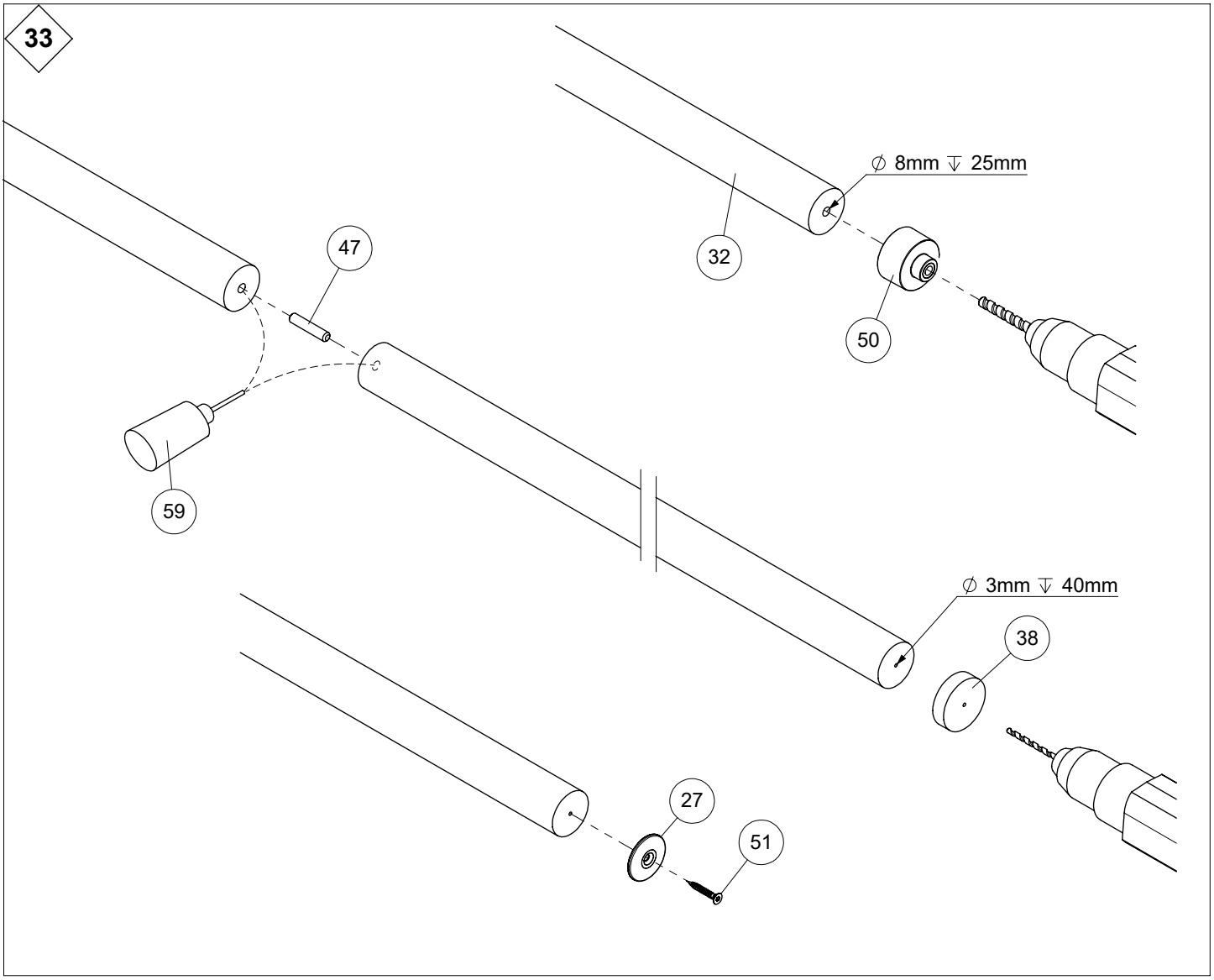

28
17
51
9
56
2 x
∅ 8mm
↧ 50mm

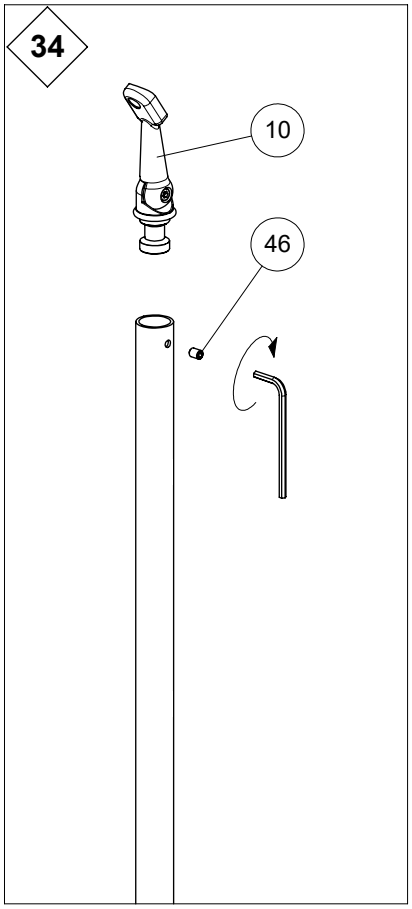

29
45
43

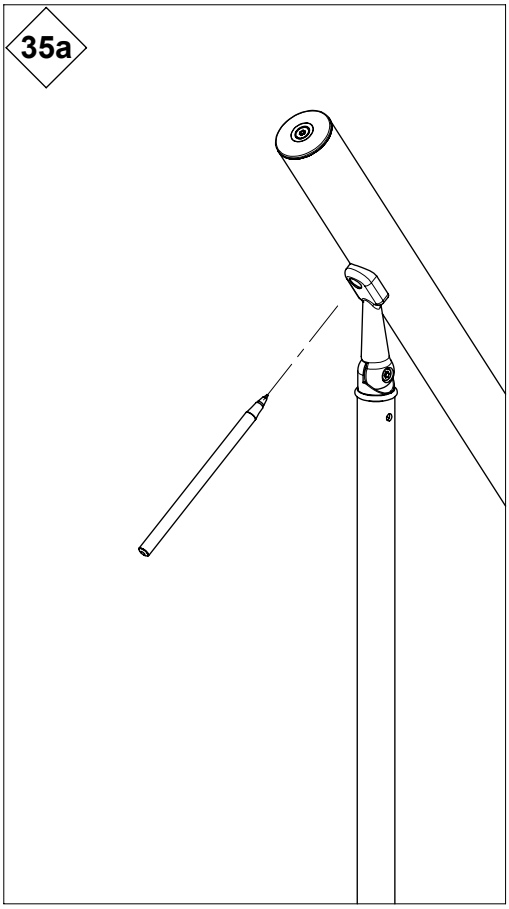

30
LP = P – 75mm
P
LP
34
35
LP
40mm

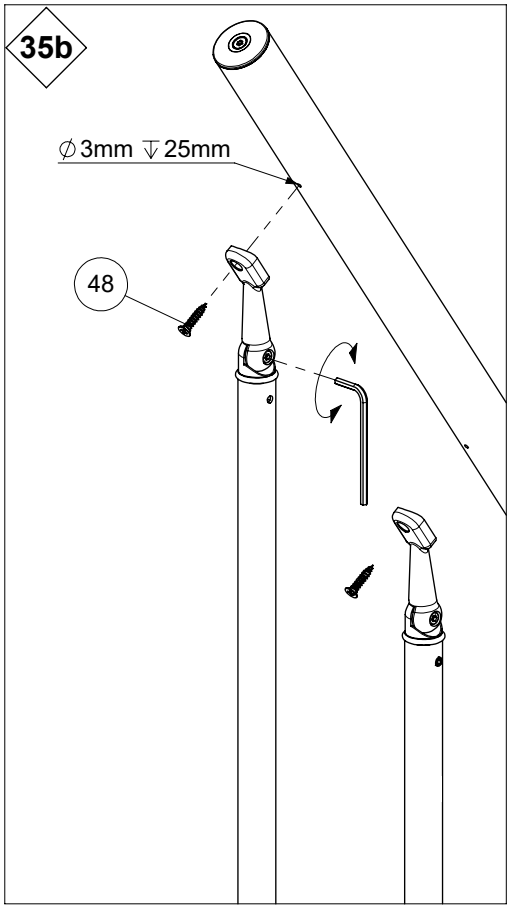

31
100mm
LX
32
LX
LX
80 - 120mm


32
32
LX


33
∅ 8mm ↧ 25mm
32
47
50
59
∅ 3mm ↧ 40mm
38
27
51


34
10
46


35a


35b
∅3mm ↧25mm
48